

OWNER'S MANUAL

HF Series Commercial Water Softeners

12/05/2017







HF SERIES WATER SOFTENERS

Water Control "HF" Series softeners feature 3" service connections, large heavy duty electronic control valves, non-corrosive high-strength fiberglass mineral tanks, and long-lasting synthetic cation resin. This series is perfectly designed for apartments, hotels, commercial laundry, schools, hospitals, restaurants, industrial facilities, cooling towers, and other high flow/high capacity applications. Available options include single, twin, triplex, and quad systems. Steel resin tanks, progressive service, brine reclamation, and Accu-Pipe skid systems are also available.



	SPECIFICATIONS															
Model	Exchange Capacity* (grains)			Flow Rate (gpm)		Pipe Size (inches)		Back Wash	Resin	Brine Tank	Regen.	Tank Size (in)		Approx. Ship		
Number	Min 1	Mid ²	Max ³	Cv	7 psid	Cont. 15 psid	Peak 25 psid	Service	Drain	(gpm)	(cu ft)	Capacity (lbs)	(min)	Resin	Salt	Weight (lbs)
HF-300	210000	300000	320000	36	96	128	182	3	1	15	10	760	68	24 X 72	30 X 50	1200
HF-450	315000	450000	480000	42.4	112	158	212	3	2	25	15	760	72	30 X 72	30 X 50	1325
HF-480	336000	480000	512000	40	106	150	200	3	2	25	16	730	76	30 X 72	30 X 50	1375
HF-600	420000	600000	640000	47	125	178	238	3	2	25	20	1375	74	36 X 72	39 X 48	1850
HF-800	567000	810000	864000	55	146	205	275	3	2	50	27	1375	68	42 X 72	39 X 48	2300
HF-900	630000	900000	960000	53.6	142	200	268	3	2	50	30	1275	74	42 X 72	39 X 48	2500
HF-1200	840000	1200000	1280000	56	148	213	280	3	2	70	40	3200	86	48 X 72	50 X 60	3450

- FOR TWIN TANK, TRIPLEX AND QUAD SYSTEMS, CV RATNGS, EXCHANGE CAPACITIES, FLOW RATES AND RESIN QUANTITIES SHOULD BE DOUBLED, TRIPLED, OR QUADRUPLED RESPECTIVELY. - LARGER SYSTEMS ARE AVAILABLE. CONTACT WATER CONTROL CORP FOR DETAILS.

¹ Based on 6 lbs salt per cubic foot.

² Based on 10 lbs salt per cubic foot.

³ Based on 15 lbs salt per cubic foot.

All "HF" Series softeners utilize series 3900 controllers, pre-wired with 3-prong connectors, 120 VAC, 60 Hz, 5 Amps or less (One G.F.I. wall outlet is required for each resin tank in system).

* Exchange capacity based on treating water with 10 gpg total hardness as CaCo3 and 400 ppm total dissolved solids. Capacities may vary with different influent water characteristics and other factors. Due to varying water conditions, tank sizes and water pressures, the above should only be used as a guideline.

WITH OVER 45 YEARS OF EXPERIENCE IN THE WATER CONDITIONING AND PLUMBING INDUSTRIES, WATER CONTROL CAN DESIGN AND MANUFACTURE EQUIPMENT FOR VIRTUALLY ANY APPLICATION. WE OFFER A COMPLETE MENU OF SERVICES, INCLUDING WATER TESTING, SYSTEM SIZING, BIM MODELING (REVIT^M), DELIVERY, SETUP, STARTUP, AND AFTER-MARKET SERVICE PLANS. WE MAINTAIN A UNIQUE FOCUS ON MECHANICAL ENGINEERS, CONTRACTORS, AND THE PLUMBING INDUSTRY. DEPEND ON US TO PROVIDE QUALITY, INNOVATIVE SOLUTIONS FOR ALL YOUR COMMERCIAL WATER CONDITIONING NEEDS.

HOW TO SPECIFY "HF" SERIES SOFTENERS:

ORDER CODE:		HF
MODEL (from other sid	le) ———	
SYSTEM SIZE		
Single tank:	SIMPLEX (MR)	7
Two Tank:	TWIN	
Two Tank (Alternating):	TWIN - ALT	
Three Tank:	TRIPLEX	
Four Tank:	QUAD	

Additional Options: (check options below)

	Progressive Service:	Adds and	removes	tanks from	service.	based or	n flow	demand
_					,			

- \Box Brine Reclamation: Re-uses brine solution for significant salt savings (approx 30%)
- Steel Tank(s) (optional ASME Rating)
- Accu-Pipe Skid-Mounted System (pre-plumbed, pre-wired system, mounted on heavy-duty skid)
- Accu-Pipe LS: Same as Accu-Pipe System, less skid base (piping/wiring only)
- Brine Silo (large volume salt storage / brine generation & delivery system)
- ____ Salt Sock and Access Door (lockable) for blow-in salt delivery

Specialty Filter Options: (check options below)

\Box	Carbon
	Tannin
	Acid Neutralizer (Calcite)
	Dealkalizer
	Additional media options available, call for details
	•

*For a detailed, model-specific specification, please contact Water Control Corporation. Detailed drawings also available upon request (CAD™ or Revit™).

Water softening system requires a minimum inlet water pressure of 30 psig and maximum of 120 psig. If storage tank is subject to vacuum, an adequate vacuum relief valve must be properly installed. Tank warranty is void if subjected to vacuum. Feed water temperature shall be between 40°F and 100°F. Each control valve requires a 120 volt GFCI wall outlet.

We have team members throughout the US and Canada who are ready to serve you.

To get started, please talk with your local sales representative, or contact our Technical Support Department: 1-866-405-1268 or techsupport@watercontrolinc.com





Single Tank Models WATER SOFTENER DIMENSIONS



	(A)	(B)	(C)	(D)	(E)	(F)
Model Series Number (con't)	Resin Tank Diameter (in.)	Resin Tank Height (in.)	Inlet/ Outlet Height (in.)	Overall Height (in.)	Brine Tank Diameter (in.)	Overall Length (in.)
LF-90-MR	14.5	66.1	68.3	78.1	24	42.5
LF-120-MR	16	66.2	68.4	78.2	24	44
LF-150-MR	16	66.2	68.4	78.2	24	44
LF-150X-MR	18.7	73.2	75.4	85.2	24	46.7
LF-180-MR	22	67.1	69.3	79.1	24	50
LF-210-MR	22	67.1	69.3	79.1	24	50
LF-240-MR	24.3	74.2	76.4	86.2	24	52.3
LF-300-MR	24.3	74.2	76.4	86.2	24	52.3
LF-360-MR	30.1	77.2	79.4	89.2	30	64.1
LF-450-MR	30.1	77.2	79.4	89.2	30	64.1
LF-600-MR	36	80.5	82.7	92.5	39	79
HF-300-MR	24.2	77	82.2	92	30	58.2
HF-450-MR	30.2	79.7	84.9	94.7	30	64.2
HF-480-MR	30.2	79.7	84.9	94.7	30	64.2
HF-600-MR	36.1	82.3	87.5	97.3	39	79.1
HF-800-MR	42.3	72.5	77.7	87.5	39	85.3
HF-900-MR	42.3	72.5	77.7	87.5	39	85.3
HF-1200-MR	48.3	81.5	86.7	96.5	50	102.3

All dimensions are approximate and subject to change without notice. Please consult our technical department for additional system information.

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Twin Tank Models WATER SOFTENER DIMENSIONS



	(A)	(B)	(C)	(D)	(E)	(F)
Model Series Number	Resin Tank Diameter (in.)	Resin Tank Height (in.)	Inlet/ Outlet Height (in.)	Overall Height (in.)	Brine Tank Diameter (in.)	Overall Length (in.)
HF-300-Twin	24.2	77	82.2	92	30	90.4
HF-450-Twin	30.2	79.7	84.9	94.7	30	102.4
HF-480-Twin	30.2	79.7	84.9	94.7	30	102.4
HF-600-Twin	36.1	82.3	87.5	97.3	39	123.2
HF-800-Twin	42.3	72.5	77.7	87.5	39	135.5
HF-900-Twin	42.3	72.5	77.7	87.5	39	135.5
HF-1200-Twin	48.3	81.5	86.7	96.5	50	158.5

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Three Tank Models WATER SOFTENER DIMENSIONS



	(A)	(B)	(C)	(D)	(E)	(F)
Model Series Number	Resin Tank Diameter (in.)	Resin Tank Height (in.)	Inlet/ Outlet Height (in.)	Overall Height (in.)	Brine Tank Diameter (in.)	Overall Length (in.)
HF-300-Triplex	24.2	77	82.2	92	30	122.6
HF-450-Triplex	30.2	79.7	84.9	94.7	30	140.6
HF-480-Triplex	30.2	79.7	84.9	94.7	30	140.6
HF-600-Triplex	36.1	82.3	87.5	97.3	39	167.4
HF-800-Triplex	42.3	72.5	77.7	87.5	39	185.8
HF-900-Triplex	42.3	72.5	77.7	87.5	39	185.8
HF-1200-Triplex	48.3	81.5	86.7	96.5	50	214.8

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Four Tank Models WATER SOFTENER DIMENSIONS



	(A)	(B)	(C)	(D)	(E)	(F)
Model Series Number	Resin Tank Diameter (in.)	Resin Tank Height (in.)	Inlet/ Outlet Height (in.)	Overall Height (in.)	Brine Tank Diameter (in.)	Overall Length (in.)
HF-300-Quad	24.2	77	82.2	92	30	154.8
HF-450-Quad	30.2	79.7	84.9	94.7	39	187.8
HF-480-Quad	30.2	79.7	84.9	94.7	39	187.8
HF-600-Quad	36.1	82.3	87.5	97.3	50	222.5
HF-800-Quad	42.3	72.5	77.7	87.5	50	247
HF-900-Quad	42.3	72.5	77.7	87.5	50	247
HF-1200-Quad	48.3	81.5	86.7	96.5	50	271

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FLECK[®] NXT ADVANCED SYSTEM NETWORK CONTROLLER

ON-BOARD COMMUNICATION CAPABILITIES TO LINK MULTIPLE VALVES







FEATURES/BENEFITS

On-screen multilingual support: English, French, German, Portuguese, Spanish

Time of day super capacitor backup for power loss

2 line/ 16 character full text LCD backlit display

Left arrow button allows digit selecting in programming mode

Networks two to four valves via off-the-shelf CAT3, CAT5, or better cables

Field-configurable for all system types

LED Status indicator

- Blue: In service
- Flashing Blue: Regeneration Queued
- Green: Regeneration
- Flashing Green: Standby
- Red: Error with codes

SYSTEM TYPE

System Type 4, 5, 6, 7, 9, 14

VALVE TYPE

 2750
 3150

 2850s
 3900

 2850
 7000 (excludes system 14)

 2900s
 2900s

Auxillary inputs and outputs

- Programmable relay output
- Programmable chemical pump output
- Remote lockout and regen input

Easy installation with plug-in wiring harnesses

Easy electronic programming

Diagnostics

- Current Flow Rate
- Peak Flow Rate (can be reset)
- Totalizer (can be reset)
- Hours between last two regenerations
- Hours Since Last Regeneration
- Volume Remaining (adjustable)
- Valve Address
- Software Version

SPECIFICATIONS

SYSTEM	SYSTEM DESCRIPTION	NUMBER OF TANKS/CONTROLS	ТҮРЕ
4	Single Unit	1	Time Clock: No Meter Immediate: One Meter Delayed: One Meter Remote: No Meter
5	Interlocked	2, 3, or 4	Immediate: All Meters Remote: No Meter
6	Series Regeneration	2, 3, or 4	Immediate: One Meter Delayed: One Meter Remote: No Meter
7	Twin Alternaiting	2	Immediate: One Meter Remote: No Meter
9	Multiple Tank Alternating	2, 3, or 4	Immediate: All Meters Remote: No Meter
14	Demand Recall	2, 3, or 4	Immediate: All Meters

REGENERATION TYPE

REGENERATION FLOW

Downflow

Upflow Fill First

Upflow Brine First

Meter Delayed Fixed Reserve Meter Immediate Remote Signal Start Immediate Time Clock Delayed

ELECTRICAL RATING

24V Transformers:

- 115V AC +/- 20% input, 24V AC output
- 230V AC +/- 20% input, 24V AC output

GENERIC METER GUIDELINES

Open collector output

Pulse rate generated must not exceed 100 pulses per second (100Hz) or 6,000 pulses per minute

Support for meter outputs in the range of 1-255 gallons (25.5m3) for every 1-255 pulses.

Meter must operate at 5 VDC



FILTRATION & PROCESS

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FLECK[®] 3900 3-INCH CONTROL VALVE

5-CYCLE CONTROL FOR SINGLE OR MULTI-TANK SYSTEMS







FEATURES/BENEFITS

Lead free brass valve body for superior strength and durability

Continuous service flow rate of 250 GPM with a backwash of 100 GPM

Backwash capability accommodates softener tanks up to 63" and filter up to 42" in diameter

Fully adjustable 3 or 5 cycle control for efficient and reliable water treatment system

Designed for single or multiple tank systems

OPTIONS

Filter or softener control valves

Downflow co-current or upflow counter-current regeneration

No hard water bypass piston

Brine cam auxiliary switch

Electro-mechanical timer auxiliary switch

Treated water regeneration

Versatile top or side mount

Electromechanical 7- or 12-day time clock, meter delayed, or meter immediate regeneration **3200NXT-** Network controller uses on-board communication capabilities to link multiple valves (via off-the-shelf CAT3, CAT5, or better cables) for system types 4,5,6,7,9,and 14.

Environmental protective cover

for water resistance, corrosion resistance, and UV stability

Rugged-built electromechanical

wide plastic gears

timer designed with heavy duty 3/8"

Time-tested, hydraulically-balanced piston for service and regeneration

XT- Offers a two-line, 16 character LCD backlit display for easy entering of master and user programing as well as view of diagnostics.

Electro-mechanical Timer- Simple to adjust and easy to service with quick access to all internal components.



TESTED and CERTIFIED by the WQA to NFS/ANSI Standard 61 Section 8 Material Safety Only.

Nater Quality of the State of t

TESTED and CERTIFIED by the WQA to NFS/ANSI Standard 372 for Lead Free Compliance.



Restriction of Hazardous Substance Compliant

VALVE SPECIFICATION	S	DIMENSIONS			
Valve Material	Lead-free brass*	Distributor Pilot	3" O.D.		
Inlet/Outlet	3" NPT	Drain Line	2" NPTF		
Cycles	3 or 5	Brine System	1800		
FLOW RATES (50 PSI IN	NLET) – VALVE ALONE	Brine Line Mounting Base	1" Top: 6" – 8 threaded, 6" flanged		
Continuous (15 psi drop)	250 GPM (56.8 m³/h)	Height from Top of Tank	or welded flange 15"		
Peak (25 psi drop)	325 GPM (73.8 m³/h)	TYPICAL APPLICATI	ONS		
Cv (flow at 1 psi drop)	65	Water Softener			
Max. Backwash (25 psi drop)	100 GPM (22.7 m³/h)	Filter			
REGENERATION		ADDITIONAL INFOR	MATION		
Downflow/Upflow	Both	Electrical Rating	24V, 110V, 220V; 50 Hz, 60 Hz		
Adjustable Cycles	Yes	Estimated			
Time Available	Electromechanical: 0-164 minutes 3200NXT: 0-240 minutes per cycle	Shipping Weight	Time clock: 93 lbs Metered: 115 lbs		
	XT: 0-240 minutes per cycle	Pressure	Hydrostatic: 300 psi		
METER INFORMATION			(20 bar) Working: 20 - 125 psi (1,4 - 8,5 bar)		
Meter Accuracy Range	7 - 300 GPM +/- 5%	Temperature	34-110°F (1-43°C)		
Meter Capacity Range (gal.)	Standard: 3,750 - 63,750 Extended: 18,750 - 387,500 NXT: 1-9,900,000 XT: 1,000-9,900,000	*As defined in the U.S. EF meets California Propos	PA Safe Drinking Water Act; the product also ition 65 Standards for lead-free brass.		



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WATER PURIFICATION STAINLESS STEEL METERS

HIGH EFFICIENCY AND TIMELY REGENERATIONS





TESTED and CERTIFIED by the WQA to NSF/ANSI Standard 61 Section 8 Material Safety Only.



TESTED and CERTIFIED by the WQA to NSF/ANSI Standard 372 for Lead Free Compliance.



Restriction of Hazardous Substance Compliant Reduce your SKUs with Pentair's Stainless Steel Meters. Manufactured with truly lead-free stainless steel materials, SS meters are designed to meet today's water treatment needs.

LEAD-FREE

Truly lead-free 316 grade stainless steel material eliminates the risk of lead leaching into the water

MULTIPLE APPLICATIONS

Widely used in commercial and industrial applications Single and multi-tank system compatibility

RELIABILITY

Mechanical meters record water usage even during power outages

CONVENIENCE

Optional stainless steel union for ease of installation and maintenance (purchased separately)

DURABLE MATERIALS

Rust-resistant Corrosion-resistant 1", 1-1/2" and 2" models are hot-water rated to 150°F

BENEFITS

Simplified service and reduced inventory No tools needed to install sensor All-in-one electronic and mechanical flow sensing

SPECIFICATIONS

METER TYPE	MAX FLOW RATE (GPM)	PRESSURE DROP @ MAX FLOW RATE (PSI)	K-FACTOR (PULSES/GALLON)	*ACCURACY RANGE +/- 5% (GPM)	STANDARD RANGE (GAL)	EXTENDED RANGE (GAL)	сv
1" PADDLE	40	4.9	8	.7-40	310-5,270	1,550-26,350	18
1-1/2" PADDLE	75	4.3	4	1.5-75	625-10,625	3,125-53,125	36
2" PADDLE	150	4.6	2	3.0-150	1,250-21,250	6,250-106,250	70
3" PADDLE	300	9.0	0.67	7.0-300	3,750-63,750	18,750-318,750	100

*Allow inlet straight pipe runs of at least ten pipe diameters and outlet pipe runs of at least five pipe diameters of the same size of the flow meter for best results.

WIRING

(black) = Ground (green) = Signal (red) = +VDC



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3200NXT

Service Manual



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 IMPORTANT PLEASE READ: The information, specifications and illustrations in this manual are based on the latest information available at the time of printing. The manufacturer reserves the right to make changes at any time without notice. This manual is intended as a guide for service of the valve only. System installation requires information from a number of suppliers not known at the time of manufacture. This product should be installed by a plumbing professional. This unit is designed to be installed on potable water systems only. This product must be installed in compliance with all state and municipal plumbing and electrical codes. Permits may be required at the time of installation. If daytime operating pressure exceeds 80 psi, nighttime pressures may exceed pressure limits. A pressure reducing valve must be installed. Do not install the unit where temperatures may drop below 32°F (0°C) or above 110°F (43°C). Do not strike the valve or any of the components. Warranty of this product extends to manufacturing defects. Misapplication of this product may result in failure to properly condition water, or damage to product.
 Warranty of this product extends to manufacturing defects. Misapplication of this product may result in failure to properly condition water, or damage to product. A prefilter should be used on installations in which free solids are present.
 In some applications local municipalities treat water with Chloramines. High Chloramine levels may damage valve components.
Correct and constant voltage must be supplied to the control valve to maintain proper function.

Job Specification Sheet

Please Circle and/or Fill in the Appropriate Data for Future Reference:

Programming Mode:

Feed Water Hardness:	G	rains per Gallon or Degrees	
Regeneration Time:	Delayed	AM/PM or	Immediate
Regeneration Day Override:	Off or Every	Days	
Time of Day:			
Master Programming Mode:			
Valve Type:	2750 / 2850 / 2	900s / 3150 / 3900 / Stager	
Regenerant Flow:	Downflow / Upf	low Brine Draw First / Upflov	w Brine Fill First
Valve Address:	#1 / #2 / #3 / #4	ļ.	
Display Format:	US Gallons or r	n ³	
Unit Capacity:	G	rains or Degrees	
Capacity Safety Factor:	Zero or	%	
Feed Water Hardness:	G	rains or Degrees	
System Size:	1 Valve / 2 Valv	res / 3 Valves / 4 Valves	
Regeneration Cycle Step #1:	:_::		
Regeneration Cycle Step #2:	:_::		
Regeneration Cycle Step #3:	:_::		
Regeneration Cycle Step #4:	:_::		
Regeneration Cycle Step #5:	:_::		
Timed Auxiliary Relay Output W	indow:		
	Off or Start Tim	e::	
	End Time :	:	
Chemical Pump Output Auxiliary	Relay: Off or Vo	olume (Gallons or M ³)	
	Time: :	:	
Fleck Flow Meter Size:	Paddle: 1'	' 1.5" 2" 3"	
	Turbine: 1" 1.	.5"	
Generic Flow Meter:	Maximum Flow	Rate:	
	Add Gallo	ons every Pulses	

Timer Operation

Setting the Time of Day

NOTE: Set Time of Day on the Lead Unit (#1) and the rest of the units in the system will populare with the Time of Day within 10 seconds.

- 1. Press and hold the Up or Down button for 2 seconds.
- 2. Press the Shift button to select the digit you want to modify.
- 3. Press the Up or Down buttons to adjust the value.
- 4. Press the Extra Cycle button to return to the normal display screen, or after a 5 second timeout.

NOTE: The "D" button (Diagnostic) can be pressed to exit without saving.

Manually Initiating a Regeneration

- 1. When timer is in service or stand by, press the Extra Cycle button for 5 seconds on the main screen.
- 2. The timer advances to Regeneration Cycle Step #1, and begins programmed time count down.
- 3. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #2 (if active).
- 4. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #3 (if active).
- 5. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #4 (if active).
- 6. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #5 (if active).
- 7. Press the Extra Cycle button once more to advance the valve back to in service.

NOTE: A manually initiated or queued regeneration can be cleared by pressing the Extra Cycle button for less than 5 seconds. A system queued regeneration can only be cleared by stepping through a manual regeneration. If regeneration occurs for any reason prior to the delayed regeneration time, the manual regeneration request shall be cleared. Pressing the Extra Cycle button while in regeneration will cause the upper drive to advance to the next step immediately.

Timer Operation During Regeneration

In the Regeneration Cycle Step display, the timer shows the current regeneration cycle number the valve is on, or has reached, and the time remaining in that step. Once all regeneration steps are complete the timer returns to in Service and resumes normal operation.



Example: 12 Minutes Remaining in Cycle 1 (Back Wash)



Press the Extra Cycle button during a Regeneration Cycle to immediately advance the valve to the next cycle step position and resume normal step timing.

Flow Meter Equipped Timer

- During normal operation, the Time of Day screen alternates with the error screen (if errors are present).
- As treated water is used, the Volume Remaining display counts down from the calculated system capacity to zero. When this occurs a Regeneration Cycle begins if no other units are in regeneration.

Timer Operation During Programming

The timer enters the Program Mode in standby or service mode as long as it is not in regeneration. While in the Program Mode the timer continues to operate normally monitoring water usage. Timer programming is stored in memory permanently.

Timer Operation During A Power Failure

All program settings are stored in permanent memory. Current valve position, cycle step time elapsed, and time of day are stored during a power failure, and will be restored upon power re-application. Time is kept during a power failure, and time of day is adjusted upon power up (as long as power is restored within 12 hours).

NOTE: The time of day on the main display screen will flash for 5 minutes when there has been a power outage. The flashing of the time of day can be stopped by pressing any button on the display.

Remote Lockout

The timer does not allow the unit/system to go into Regeneration until the Regeneration Lockout Input signal to the unit is cleared. This requires a contact closure to activate the unit. The recommended gauge wire is 20 with a maximum length of 500 feet. See P4 remote inputs in the wiring diagrams in the service manual.

Regeneration Day Override Feature

If the Day Override option is turned on and the valve reaches the set Regeneration Day Override value, the Regeneration Cycle starts if no other unit is in Regeneration. If other units are in regeneration, it is added to a regeneration queue. This occurs regardless of the remaining volume available.

WARNING

Transformer must be grounded and ground wire must be terminated to the back plate where grounding label is located before installation.

Timer Display Features



Valve State:

CHG (Change of State)

CHG will be displayed when the lower drive changes from one state to another in dual piston valves.

INI (Initializing)

INI will display on the screen for 30 to 45 seconds when initializing after a power failure reset or programming.

RGQ (Regeneration Queued)

RGQ indicates that the reserve has been entered in a delayed system and regeneration has been queued. When in the main screen, press the Extra Cycle button to toggle service (SRV) with RGQ.

Service (SRV)

SRV will display when the unit is in service.

LCK (Lock)

Lock will be displayed when the terminal/remote input block P4 on the circuit board is switched to "lock". See the "Network/Communication Cables & Connections" section of this manual.

LED Status Lights:

Blue LED:

Illuminates while the unit is in service and no errors exist. The unit will always be in service unless a

regeneration trigger has occurred (green LED light will be displayed).

A **blinking blue light** indicates the timer is in service, and queued for regeneration.

Green LED:

Illuminates when the unit is in Regeneration mode, unless an error condition exists.

A blinking green light indicates the timer is in standby, and not in regeneration.

Red LED:

Illuminates when there is an error.

Flow Indicator:

A rotating line (appearing as a rotating star shape) will display on the screen when flow is going through the the meter.

Timer Display - Screen Examples

4#	SF	SÚ	03:	45PM
REG	ΕN	IΝ	07	DAYS

Example:

In Service: System 4 Time Clock

4#	SRV*	03:45PM
VOL	UME	1000 g

Example:

In Service:

- 1. System 4 Flow Meter Initiated or
- 2. System 4 Flow Meter Delayed

5#1	SRV*	03:45	SPM
VOLU	ME	1000) g

Example:

In Service:

1. System 5 Flow Meter Initiated (Lead Unit)

5#3	SRV	03:45PM
VOLI	JME	1000 9

Example:

In Service:

1. System 5 Flow Meter Initiated (Lag Unit #3)

6#1	SRU*	03:45PM
SYS	VOL	4000 g

Example:

In Service:

1. System 6 Flow Meter Initiated (Lead Unit)

Network/Communication Cables & Connections

Use either a CAT3 or CAT5 Network/Communication cable.

- 1. Connect the network/communication cable first before programming.
- 2. The maximum cable lenth between timers is 100 feet.
- 3. Connect each unit together from one communication port to the next communication port. It does not matter which one goes to the next one.



3200NXT Circuit Board

The number of network/communication cables needed for setup is one less than the total number of valves.

Two-Unit System:One network/communication cableThree-Unit System:Two network/communication cablesFour-Unit Systems:Three network/communication cables

NOTE: Depending on current option settings, some displays cannot be viewed or set.

Entering Master Programming Mode:

1. Press and hold the Shift and Up buttons for 5 seconds.

Press the Extra Cycle button once per display until all displays are viewed and Normal Display is resumed. Option setting displays may be changed as required by pressing either the Up or Down button. Use the Shift button to move one space to the left.

2. Depending on current valve programming, certain displays may not be viewed or set.

NOTE: If the "D" button is pressed while in master programming, no changes will be saved.



NOTE: Depending on current option settings, some displays cannot be viewed or set.



NOTE: Use the Shift button to move to the left.

CAUTION: Before entering Master Programming, please contact your local professional water dealer.

for all units.

the lead unit for System Types 6 & 7.



NOTE: Only displayed on units that physically have a meter (Lead always has a meter). Only shown if Auxiliary Relay is disabled on System Types 6 & 7.

NOTES: Default flow meter type is

types it will display for all units.

NOTE: Only displayed if "Generic"

NOTE: Only displayed if "Generic"

is chosen for the flow meter.

is chosen for the flow meter.



When the Master Programming Mode is entered, parameters can be set to make the timer(s) function as needed.

NOTE: Depending on current option settings, some displays cannot be viewed or set.

Entering Master Programming Mode:

- Press and hold the Shift and Up buttons for 5 seconds. OR
- 2. Set the time of day display to **12:01 PM or 12:01HR** (See the "Setting the Time of Day" section on the "Timer Operation" page). Then go to the main display screen, press the Up and Down buttons at the same time for 5 seconds.

Exiting Master Programming Mode:

- 1. Press the Extra Cycle button once per display until all are viewed. Master Programming Mode is exited and the normal display screen appears.
- 2. To exit the Master Programming Mode without saving, press the Diagnostic button.

NOTE: If no keypad activity is made for 5 minutes while in the Master Programming Mode, or if there is a power failure, no changes will be made, and the unit will go back to the main display screen.

Resets:

Soft Reset: Press and hold the Up and Down buttons for 25 seconds until 12:00PM (or 12:00HR) appears. This resets all parameters except for the flow meter totalizer volume. **Master Reset:** Hold the Extra Cycle button while powering up the unit. This resets all of the parameters in the unit. Check and verify the choices selected in Master Programming Mode.

1. System Type

This program type selects the system type (4, 5, 6, 7, or 9).

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.

SYSTEM	TYPE	:	4
SINGL	E UN	IT	

2. Valve Address

This program step selects the valve address (1, 2, 3, or 4) within the network needed for each timer for communication. The #1 is the "master" or "lead" which contains programmed parameters, that will be used by all of the timer(s) in the network to control Regeneration, in Service, or Standby of all the valve(s) in the system.

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.

VALVE	ADDRESS		
		#	2

3. System Size

This program step is used to set up the number of valves (1, 2, 3, or 4) in the system.

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.



4. Regeneration Type

This program step is used to set up the trigger type.

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.

REGEN	TYP	E
TIME	CLK	DELAYED

5. Valve Type

This program step selects the valve type (2750, 2850, 2900s, 3150, 3900, Stager-Butterfly, or Stager-Notch Cam)

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.



6. Regenerant Flow

This program step selects the regenerant flow type (Downflow, Upflow, or Upflow Fill First)

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.

REGENERANT	F	L	0	W	:
DOWN		F	L	0	ω

7. Remote Signal Start

This program step selects the remote signal start. Hours, minutes, and seconds can be changed. When Remote Signal Start is active, the main screen will display. The options are either Off or set to the desired time.

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.



Example of setting Remote Signal Start to 6 minutes. The display counts down to 0. If Remote Signal Start is detected for 6 minutes, it will remotely signal start.

8. Display Format

This program step is used to set the desired volume display format. This option must be the same on all system units. U.S. will display volumes in gallons and is in 12 hour timekeeping. Metric will display volumes in cubic meters and is in 24 hour timekeeping.

- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.

DISPLAY FORMAT:	
US-GALLONS	

9. Unit Capacity

This program selects the individual timer's total capacity of hardness that can be removed. The unit capacity is measured in grains if in U.S. mode and degrees in Metric mode.

U.S. Range: 9,000 to 9,900,000 Grains (Default = 300,000 Grains)

Metric Range: 90.0 to 199,000.0 Degrees (Default = 300.0 Degrees)

- 1. Use the Shift button to select the digit you want to modify.
- 2. Use Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

UNIT CAP	ACITY:
30000	0 GRAINS

10. Capacity Safety Factor

This program step is used to adjust the capacity of the system. This is a percentage by which the unit's capacity is reduced.

Range: 0 - 50% (Default = 0%)

- 1. Use the Shift button to select the digit you want to modify.
- 2. Use Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

CAPACITY	SAFETY
FACTOR:	00%

11. Feed Water (Hardness)

This program step is used to set the feed water hardness. The system will automatically calculate volume remaining based on the Unit Capacity, Capacity Safety Factor and Feed Water Hardness entered.

U.S. Range: 1 – 199 gpg (Grains per Gallon)(Default = 15)

Metric Range: 2 - 199 Degrees (Default = 30)

- 1. Use the Shift button to select the digit you want to modify.
- 2. Use Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

FEED	WATER	
HARDh	ÆSS:015	GPG

12. Regeneration Day Override

This program step sets the maximum amount of time (in days) the unit can be In Service without a Regeneration. **Default:** OFF

Range: 1 - 99 Days

NOTE: If "On," the screen for regeneration time will display.

- 1. Use the Shift button to select the digit you want to modify.
- 2. Use Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

REGENERATI	CON DAY
OVERRIDE:	OFF



13. Regeneration Time

This program step sets time of day for a delayed regeneration to occur, or regeneration day override.

Default U.S.: 02:00 AM

Default Metric: 02:00 HR

- 1. Use the Shift button to select the digit you want to modify.
- 2. Use Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

REGENER	RATION
TIME:	02:00AM

14. Regeneration Cycle Steps

This program step programs the Regeneration Cycle step times 1 through 5. Please refer to the chart below for regenerant flow default cycle steps and times.

Regenerant Flow	Cycle 1	Time	Cycle 2	Time	Cycle 3	Time	Cycle 4	Time	Cycle 5	Time
Down Flow	Back Wash	10 Minutes	Brine & Slow Rinse	1 Hour	Rapid Rinse	10 Minutes	Brine Tank Fill	12 Minutes	Pause	N/A
UF Brine Draw	Brine & Slow Rinse	1 Hour	Backwash	10 Minutes	Rapid Rinse	10 Minutes	Brine Tank Fill	12 Minutes	Pause	N/A
UF Fill First	Brine Tank Fill	12 Minutes	Brine Making	1 Hour	Brine & Slow Rinse	1 Hour	Back Wash	10 Minutes	Rapid Rinse	10 Minutes

15. Auxiliary Relay Output

The next two displays are part of a series of settings used to program the optional relay output. The first setting turns the output on/off during Regeneration only. The second turns the output on during Service only, every time a set volume of water used has accumulated.

AUXIL	IARY	RELAY:
	E	NABLED

16. Timed Auxiliary Relay Output Window (Start & End Time Setting, If Auxiliary Relay is Enabled)

This option setting consists of two displays. The first display sets the turn-on time of the output, referenced to the start of the first Regeneration Cycle. The second display sets the output turn-off time, referenced again to the start of first Regeneration Cycle.

Start Time:

Anytime During Regeneration (Except Last Minute of the Regeneration Time)

End Time:

At start time, and anytime during the regeneration cycle.

AUX RELAY OUTPUT	AUX	RELAY OUTPUT
START 00:00:00	END	00:00:00

17. Chemical Pump Auxiliary Relay Output Window

This option setting consists of two displays. The first display sets the volume of water flow at which the output turns on. The second display sets the time of the output.

U.S. Range: 0 – 999 Gallons (1 – 999 Seconds)

Metric Range: 0.00 - 9.99 m3 (1 - 999 Seconds)

Activate Output After Volume Set is Reached.

Use the Shift button to move one space to the left for each number entered.

Use Up or Down buttons to adjust this value.

Press the Extra Cycle button.

CHEMICAL PU	JMP:	CPO AUX	RELAY	CF	PO AUX	RELAY
Eh	ABLED	VOLUME:	000 9	T	[ME:	00:00:

99

18. Fleck Flow Meter Size (Default to Valve Type)

This program step sets the size of the Fleck flow meter.

- 1.0" Paddle (2750 Default)
- 1.5" Paddle (2850/2900 Default)
- 2.0" Paddle (3150 Default)
- 3.0" Paddle (3900 Default)
- 1.0" Turbine
- 1.5" Turbine
- Generic Flow Meter
- 1. Use Up or Down buttons to adjust this value.
- 2. Press the Extra Cycle button.



19. Maximum Flow Rate

This program step sets maximum flow rate of the generic flow meter.

- 1. Press the Shift button to select the digit you want to modify.
- 2. Press the Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

MAXIMUr	1 FLOW	
RATE:	0000	9pm

20. Pulses per Gallon/Liter

This program step sets the pulses per gallon/liter for generic flow meters.

- 1. Press the Shift button to select the digit you want to modify.
- 2. Press the Up or Down buttons to adjust this value.
- 3. Press the Extra Cycle button.

ADD	01	GAL	_LO	NS
EVERY	00	1 F	PUL	SES

21. End of Master Programming Mode

PROGRAMMING	UNIT
PLEASE WAIT.	

User Mode Programming Flow Chart

NOTES: User Mode is only displayed when a metered option is chosen under System Type. Depending on current option settings, some displays cannot be viewed or set.

Entering User Mode:

Hold the Up and Down buttons for 5 seconds.



NOTE: User Mode cannot be entered on the Lag unit for System 6.

1. Enter User Mode

Press and hold the Up and Down buttons for 5 seconds.

2. Set Feed Water Hardness

- Press the Shift, Up, and Down buttons to move the cursor and change the value of the numbers.
- Press the Extra Cycle button to proceed to the next step.
 NOTE: Only displayed when a metered option is chosen under System Type.

3. Set Regeneration Day Override

- To turn on and set the days, press the Down button.
- Press the Shift, Up, and Down buttons to move the cursor and change the value of the numbers.
- Press the Extra Cycle button to proceed to the next step.

4. Regeneration Time

- Press the Shift, Up, and Down buttons to move the cursor and change the value of the numbers.
- Press the Extra Cycle button

5. End of User Programming Mode

Diagnostic Mode Flow Chart



Diagnostic Programming Guide

When the Diagnostics Mode is entered, all available displays are viewed as needed. Depending on current option settings, some displays cannot be viewed.

Overview Diagnostic Mode

The current diagnostic will be displayed until Extra Cycle key is pressed. There is no time limit on each display. The timer will display individual valve information, not system information. In the event of regeneration occurring while displaying diagnostics, the regeneration step and time remaining will be displayed. When regeneration has been completed, the display will return to the normal Time of Day display.

Entering and Exiting Diagnostic Mode

Push and Release the "D" button to enter. Pressing the Extra Cycle button will move to the next diagnostic to be displayed. Push the Extra Cycle button once per display until all are viewed. Pressing the Diagnostic button, while in the Diagnostic Mode, will cause the unit to leave the Diagnostic Mode and return to the normal time of day display.

Current Flow Rate

Flow Rate for this particular Timer will be calculated and displayed. Flow rates will be calculated every second. The display updates once per second. Flow rates are dependent upon the meter used.

- 1" Paddle Meter Maximum Flow Rate: 75 gpm (.28 m3/m)
- 1.5" Paddle Meter Maximum Flow Rate: 90 gpm (.34 m3/m)
- 2" Paddle Meter Maximum Flow Rate: 175 gpm (.66 m3/m)
- 3" Paddle Meter Maximum Flow Rate: 350 gpm (1.32 m3/m)
- 1" and 1.5" Turbine Meter: 75 gpm
- 1. Press the Extra Cycle button.



Peak Flow Rate

The Peak Flow Rate since the last regeneration will be captured.

- Range: 0 to Maximum Number
- 1. Press the Extra Cycle button.



Totalizer

The total volume of treated water that passes through a meter will be counted. **NOTE: The user cannot edit below the current volume remaining.**

- 1. Reset to zero by holding the Up and Down arrow keys for 5 seconds during the Totalizer display.
- 2. Press the Extra Cycle button.



Diagnostic Programming Guide

Hours Between Last Two Regenerations

The hours between the last two regenerations will be saved and displayed.

1. Depress the Extra Cycle button.

LAST	TWO	RE	GENS:
	000	0	HOURS

Hours Since Last Regeneration

The hours since the last regeneration will be saved and displayed.

1. Depress the Extra Cycle button.

LAST	REGEN:	
	0000	HOURS

Volume Remaining (This Tank Only)

Volume remaining in the current tank will be adjustable when displayed in this mode. Regeneration will occur if set to zero.

NOTE: Volume Remaining will not display for System Type 6.

The maximum ranges are the same as the maximum volume calculated on the main screen.

- 1. Press the Shift button to select the digit you want to modify.
- 2. Use Up or Down buttons is used to adjust this value.
- 3. Depress the Extra Cycle button

VOLUME	REMAINING
TANK:	0000000 g

Volume Remaining (System)

Volume remaining in the system cannot be edited when displayed in this mode, except for the Lead unit. It can only be viewed on the Lag unit.

1. Depress the Extra Cycle button

VOLUM	Ε	RE	MA	ΙŅ	ING
SYS:	00	00	ØØI	990	3 g
Diagnostic Programming Guide

Valve Address

This diagnostic display is for 2 control valves or more in a system (a single valve will not display).

1. Depress the Extra Cycle button.

VALVE	ADDRESS:	
	# 2	

Software Version

The electronic timer's software program version number will be displayed.

1. Depress the Extra Cycle button to exit.

VERSION:	NXT	
	1.	00

NOTE: Diagnostic Mode programming will stop if the system goes into regeneration.

Notes

2750/2850/2900 Upper & 2900 Lower Powerhead Assy



2750/2850/2900 Upper & 2900 Lower Powerhead Assy

Item No.	Quantity	Part No.	Description
1		18697-15	backplate, hinged
2		60219-02	cover assy, environmental, black
3		60160-15	drive cam assy, stf, blue
4		10909	pin, link
5		14923	screw, pan hd mach, 4-40 x 1
6		10302	insulator, limit switch
7		10218	switch, micro
8		10231	screw, slot hex, 1/4 - 20 x 1/2
9		41544	motor, drive, 24V, 50/60 Hz
10		12777	cam, shut-off valve
11		10338	pin, roll, 3/32 x 7/8
12		41034	transformer, US, 120V, 24V, 108VA
		41049	transformer, euro, 230V/24V 108VA
		41050	transformer, aust, 230V/24V, 108VA
13		19691	plug, .750 dia, recessed, black
14		19800	plug, .140 dia, white
15		15806	plug, hole, heyco #2693
16	9	19801	plug, .190 dia, white, heyco #0307
17		17967	fitting assy, liquid tight, blk
18		10896	switch, micro
19		11805	screw, rd hd, 4-40 x 5/8 type 1
20		40943	wire harness, lower drive, w/molded strain relief
21		13547	strain relief, flat cord, heyco #30-1
22		19121	meter cable assy, 3200NT
		19121-08	meter cable assy, NT, 35" w/connector
		19121-09	meter cable assy, NT, 99.5" w/connector
		19121-10	meter cable assy, NT, 303.5" w/connector
23		14202-01	screw, hex wsh mach, 8-32 x 5/16
24		40941	wire harness, upper drive
25		17421	plug, 1.20 hole, heyco #2733
26		41581	plug, hole, .125 dia, white
27		60217-02	cover assy, 2900, lower, black, environmental
28		18626	spacer, indicator
29		18746	bearing, connecting rod
30		11224	screw, hex hd 5/16 - 18 x 5/8, SS
31		10250	ring, retaining
32	7	10872	screw, hex wsh, 8-32 x 17/64
33		18709	backplate, lower
34		11381	pin, roll, 2900/3900
35		14759	link, piston rod
36		14769	bracket, motor, 2900
37		14775	cam. drive. 2900
38		16346	nut. hex. jam. 5/16-18. 18-8-SS
39		18725	indicator. service/standby
40		40388	motor. drive. 24V. 50/60Hz. SP
41			pin. spring, connecting rod
42		41102	label, 3200NT, ground
43		10269	nut. jam. 3/4 - 16
44		10712	fitting, brine valve
45		41692	kit. can communication cable
46		42466-11	timer assy, NXT, right hand

NOTE: For all other service part numbers, see the Service Manual that accompanies the control valve.

3150/3900 Upper & 3900 Lower Drive Powerhead Assy



3150/3900 Upper & 3900 Lower Drive Powerhead Assy

Item No.	Quantity	Part No.	Description
I	۱ م		
2			Dracket, motor mig, 3150/3900
3	1 0		
4	8		Screw, nex nd, 5/16 - 18 x 5/8, ss
5			nut, nex, jam, 5/16 - 18, 18-8-ss
6	2		bracket, switch, mounting, 3150/3900
7	5		Insulator, limit switch
8			switch, micro
9			bracket, brine side
10			screw, phil pan, 40 x 1 1/2
11			bushin, 3150/3900
12			screw, hex, wsh hd, 8 x 1/2
13			cam assy, 3150/3900
14	8		screw, slot hex, 1/4 - 20 x 1/2 18-8 ss
15			gear, drive
16		11774	ring, retaining
17		16047	link, drive
18		11709	pin, drive link
19			bearing, drive link
20		11898	clip, 3150/3900
21	2		pinion, drive
22		11381	pin, roll, 2900/3900
23	7	10872	screw, hex wsh, 8-32 x 17/64
24	8		nut, hex, 1/4 - 20
25			ring, retaining
26			washer, ss, .88, 3150/3900
27			ring, retaining, bowed
28			plug, .140, white
29			plug, hole, heyco, #2693
30			plug, .8750 hole, recessed, black
31		11080	screw, flt hd mach, 8-32 x 3/8
32			fitting assy, liquid tight, blk
33		40941	wire harness, upper drive
34		40943	wire harness, lower drive w/molded strain relief
35		41034	transformer, US, 120V, 24V, 108VA
		41049	transformer, euro, 230V/24V 108VA
		41050	transformer, aust, 230V/24V, 108VA
36			meter cable assy, 3200NT
		19121-08	meter cable assy, NT, 35" w/connector
		19121-09	meter cable assy, NT, 99.5" w/connector
		19121-10	meter cable assy, NT, 303.5" w/connector
37		14202-01	screw, hex wsh, 8-32 x 5/16
38		17421	plug, 1.20 hole
39		60240-02	cover assy, 3150/3900, env, black
40		40392	motor, drive, 115V, 50/60Hz, sp
41			backplate, 3900, lower, env
42			bracket, motor mounting
43			indicator, service/standby, 3900
44			spacer, indicator
45			bearing, drive link
46	2		screw, rd hd, 4-40 x 5/8, type 1
47			cam assy, 3900, lower
48		41102	label, 3200NT, ground
49			plug, .190 dia, white
50			plug, .750 dia, recessed, black
51		41692	kit, can communication cable
52			timer assy, NXT, right hand

NOTE: For all other service part numbers, see the Service Manual that accompanies the control valve.

2750/2850/3150 Input & Output Wiring



2900/3900 Input & Output Wiring



Troubleshooting

Detected Errors

NOTE: It can take up to 30 seconds for an error to be detected and displayed. All errors on each timer in the system must be displayed before the errors can be corrected.

If a communication error is detected, an Error Screen will alternate with the main (time of day) screen every few seconds.

- All units In Service remain in the In Service position.
- All units in Standby go to In Service.
- Any unit in Regeneration when the error occurs completes Regeneration and goes to In Service.
- No units are allowed to start a Regeneration Cycle while the error condition exists, unless they are manually forced into Regeneration.
- When an error is corrected and the error no longer displays (it may take several seconds for all of the units in a system to stop displaying the error message), the system returns to normal operation.

NOTE: During the error condition the control continues to monitor the flow meter and update the volume remaining. Once the error condition is corrected all units return to the operating status they were in prior to the error. Regeneration queue is rebuilt according to the normal system operation. Or, if more than one unit has been queued for regeneration, then the queue is rebuilt according to which one communicates first.

Cause	Correction
A. One or more units have a missing or bad communication cable.	A. Connect the communication cables and/or replace.
B. One or more units has a communication cable plugged into the wrong receptacle.	B. Connect the communication cable as shown in the wiring diagrams.
C. One or more units is not powered.	C. Power all units.

Programming Errors

During the error condition the control continues to monitor the flow meter and update the remaining capacity. Once the error condition is corrected all units return to the operating status they were in prior to the error and regeneration is queued according to the normal system operation. If reprogramming the unit in the Master Programming Mode clears the error, the volume remaining may be reset to the full unit capacity (i.e. as though it were just regenerated).

- 1. All units in standby go In Service.
- 2. Any unit in regeneration when the error occurs completes regeneration and goes to In Service.
- 3. No units are allowed to start a regeneration cycle while the error condition exists.

When the problem is corrected and the error no longer displays (it may take several seconds for all of the units in a system to stop displaying the error message), the system returns to normal operation.

Programming Errors Detected:

- Duplicate unit addresses or numbers
- Size of system (ex: if sized for a 4 units, and only have 2 units)
- Display format mismatches

Solution:

- Program the units correctly in the Master Programming Mode.

NOTE: If these errors are detected, numbers 1 through 3 become true, and the main screen (time of day) will alternate with an error screen.

Cause	Correction
A. Any or all of two or more units programmed with the same unit number (Matching Address Error)	A. Program the units correctly in the Master Programming Mode
B. Flashing/blinking display	B. Power outage has occurred
C. Format Mismatch (Units have both U.S. and Metric Formats)	C. Verify all units have same Format selected (all U.S. or all Metric)
D. No messages displayed/small black squares appear in display	D. Turn the contrast button on the back of unit until text appears (see "Problems Viewing Display/Changing Contrast of Display" below)
E. Size Error (Units not correctly numbered/more than one unit has the same number assigned)	E. Check each unit and verify each as the correct number, and that only one unit has that number
F. Com Error (Communication Error)	F. Check the wiring of the system and verify it is correct and that all are connected

Example Error Screens

DETECT	ED ERF	ROR=
E2	RESET	UNIT

DET	ЕСТЕ	D	ERR	OR=
NO	MESS	SAG	E #	1

DET	ECTED	ER	ROR=
NO	MESSAG	iΕ	#3

DETECTED	ERROR=
PROGRAM	MISMATCH

DETECTED ERROR= EXCEED UNIT SIZE

DETECTED	ERROR=
MATCHING	ADDRESS

Detected Error

1. Go through Master Programming to program the unit.

No Message #1

- 1. Make sure all communication cables are connected.
- 2. If "No Message #1" ensure it is the lead unit.
- 3. Ensure #1 is configured for the correct system type.

No Message #3

- 1. Make sure all communication cables are connected.
- 2. If "No Message #3" ensure it is unit #3.
- 3. Ensure #3 is configured for the correct system type.

Program Mismatch

1. Ensure the units on the network are not configured the same as #1/the Lead unit.

Exceed Unit Size

1. There are more units on the system than the Lead is programmed for.

Matching Address

The unit is programmed the same # as another unit.
 NOTE: The rest of the system will still function without this unit.

Notes

Notes



FLECK 3900 SERVICE MANUAL



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1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOWCONTROL ASSEMBLY
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CALIFORNIA PROPOSITION 65 WARNING

A WARNING: This product contains chemicals known to the State of California to cause cancer or birth defects or other reproductive harm.

JOB SPECIFICATION SHEET

Job Number:				
Model Number:				
Water Hardness:		ppm or gpg		
Capacity Per Unit:				
Mineral Tank Size: _	Diame	eter:Height:		
Salt Setting per Rege	eneration:			
1. Type of Timer:				
A. 7 Day or 12	2 Day			
B. Meter Initia	ated			
2. Downflow:	Upflow	Upflow Variable		
3. Meter Size:				
A. 3/4-inch St	d Range (125 - 2,10	00 gallon setting)		
B. 3/4-inch Ex	kt Range (625 - 10,6	625 gallon setting)		
C. 1-inch Std	C. 1-inch Std Range (310 - 5,270 gallon setting)			
D. 1-inch Ext	D. 1-inch Ext Range (1,150 - 26,350 gallon setting)			
E. 1-1/2 inch	Std Range (625 - 10	0,625 gallon setting)		
F. 1-1/2 inch	Ext Range (3,125 -	53,125 gallon setting)		
G. 2-inch Std	G. 2-inch Std Range (1,250 - 21,250 gallon setting)			
H. 2-inch Ext	H. 2-inch Ext Range (6,250 - 106,250 gallon setting)			
I. 3-inch Std	I. 3-inch Std Range (3,750 - 63,750 gallon setting)			
J. 3-inch Ext	J. 3-inch Ext Range (18,750 - 318,750 gallon setting)			
K. Electronic	Pulse Count	Meter Size		
4. System Type:				
A. System #4 tion	: 1 Tank, 1 Meter, Ir	mmediate, or Delayed Regenera-		
B. System #4	: Time Clock			
C. System #4	: Twin Tank			
D. System #5	2-5 Tanks, Interlo 2-4 Tanks, Interlo	ck Mechanical ck Electronic		

Meter per unit for Mechanical and Electronic

- E. System #6: 2-5 Tanks, 1 Meter, Series Regeneration, Mechanical 2-4 Tanks, 1 Meter, Series Regeneration, Electronic
- F. System #7: 2-5 Tanks, 1 Meter, Alternating Regeneration, Mechanical 2 Tanks only, 1 Meter, Alternating Regeneration, Electronic
- G. System #9: Electronic Only, 2-4 Tanks, Meter per Valve, Alternating
- H. System #14: Electronic Only, 2-4 Tanks, Meter per Valve. Brings units on and offline based on flow.

5. Timer Program Settings:

A. Backwash:	Minutes
B. Brine and Slow Rinse:	Minutes
C. Rapid Rinse:	Minutes
D. Brine Tank Refill:	Minutes
E. Pause Time:	Minutes
F. Second Backwash:	Minutes

- 6. Drain Line Flow Control: gpm
- 7. Brine Line Flow Controller: gpm
- 8. Injector Size#:
- 9. Piston Type:
 - A. Hard Water Bypass
 - B. No Hard Water Bypass

INSTALLATION

Water Pressure

A minimum of 20 pounds (1.4 bar) of water pressure is required for regeneration valve to operate effectively.

Electrical Facilities

An uninterrupted alternating current (A/C) supply is required.

NOTE: Other voltages are available. Please make sure your voltage supply is compatible with your unit before installation.

Existing Plumbing

Condition of existing plumbing should be free from lime and iron buildup. Piping that is built up heavily with lime and/ or iron should be replaced. If piping is clogged with iron, a separate iron filter unit should be installed ahead of the water softener.

Location Of Softener And Drain

The softener should be located close to a drain to prevent air breaks and back flow.

By-Pass Valves

Always provide for the installation of a by-pass valve if unit is not equipped with one.

CAUTION Water pressure is not to exceed 125 psi (8.6 bar), water temperature is not to exceed 110°F (43°C), and the unit cannot be subjected to freezing conditions.

Installation Instructions

- 1. Place the softener tank where you want to install the unit making sure the unit is level and on a firm base.
- 2. During cold weather, the installer should warm the valve to room temperature before operating.
- 3. All plumbing should be done in accordance with local plumbing codes. The pipe size for residential drain line should be a minimum of 1/2 inch (13 mm). Backwash flow rates in excess of 7 gpm (26.5 Lpm) or length in excess of 20 feet (6 m) require 3/4 -inch (19 mm) drain line. Commercial drain lines should be the same size as the drain line flow control.
- 4. Refer to the dimensional drawing for cutting height of the distributor tube. If there is no dimensional drawing, cut the distributor tube flush with the top of the tank.
- 5. Lubricate the distributor o-ring seal and tank o-ring seal. Place the main control valve on tank.

NOTE: Only use silicone lubricant.

- 6. Solder joints near the drain must be done prior to connecting the Drain Line Flow Control fitting (DLFC). Leave at least 6 inches (15 cm) between the DLFC and solder joints when soldering pipes that are connected on the DLFC. Failure to do this could cause interior damage to the DLFC.
- 7. Plumber tape is the only sealant to be used on the drain fitting. The drain from twin tank units may be run through a common line.
- 8. Make sure that the floor is clean beneath the salt storage tank and that it is level.
- Place approximately 1 inch (25 mm) of water above the grid plate. If a grid is not utilized, fill to the top of the air check (Figure 1) in the salt tank. Do not add salt to the brine tank at this time.

- 10. On units with a by-pass, place in by-pass position. Turn on the main water supply. Open a cold soft water tap nearby and let run a few minutes or until the system is free from foreign material (usually solder) that may have resulted from the installation. Once clean, close the water tap.
- 11. Slowly place the by-pass in service position and let water flow into the mineral tank. When water flow stops, slowly open a cold water tap nearby and let run until the air is purged from the unit.
- 12. Plug unit into an electrical outlet.

NOTE: All electrical connections must be connected according to local codes. Be certain the outlet is uninterrupted.



60002 Rev E

Figure 1 Residential Air Check Valve

START-UP INSTRUCTIONS

The water softener should be installed with the inlet, outlet, and drain connections made in accordance with the manufacturer's recommendations, and to meet applicable plumbing codes.

- Turn the manual regeneraton knob slowly in a clockwise direction until the program micro switch lifts on top of the first set of pins. Allow the drive motor to move the piston to the first regeneration step and stop. Each time the program switch position changes, the valve will advance to the next regeneration step. Always allow the motor to stop before moving to the next set of pins or spaces.
- NOTE: For electronic valves, please refer to the manual regeneration part of the timer operation section. If the valve came with a separate electronic timer service manual, refer to the timer operation section of the electronic timer service manual.
- 2. Position the valve to backwash. Ensure the drain line flow remains steady for 10 minutes or until the water runs clear (see above).
- Position the valve to the brine / slow rinse position. Ensure the unit is drawing water from the brine tank (this step may need to be repeated).
- 4. Position the valve to the rapid rinse position. Check the drain line flow, and run for 5 minutes or until the water runs clear.

STARTUP INSTRUCTIONS CONTINUED

- 5. Position the valve to the start of the brine tank fill cycle. Ensure water goes into the brine tank at the desired rate. The brine valve drive cam will hold the valve in this position to fill the brine tank for the first regeneration.
- 6. Replace control box cover.
- 7. Put salt in the brine tank.
- NOTE: Do not use granulated or rock salt.

3200 TIMER SETTING PROCEDURE

How To Set Days On Which Water Conditioner Is To Regenerate (Figure 2)

Rotate the skipper wheel until the number "1" is at the red pointer. Set the days that regeneration is to occur by sliding tabs on the skipper wheel outward to expose trip fingers. Each tab is one day. Finger at red pointer is tonight. Moving clockwise from the red pointer, extend or retract fingers to obtain the desired regeneration schedule.

How To Set The Time Of Day

- 1. Press and hold the red button in to disengage the drive gear.
- 2. Turn the large gear until the actual time of day is at the time of day pointer.
- 3. Release the red button to again engage the drive gear.

How To Manually Regenerate Your Water Conditioner At Any Time

- 1. Turn the manual regeneration knob clockwise.
- This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.
- 3. The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.
- 4. Even though it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set for only one half of this time.
- 5. In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

How to Adjust Regeneration Time

- 1. Disconnect the power source.
- 2. Locate the three screws behind the manual regeneration knob by pushing the red button in and rotating the 24 hour dial until each screw appears in the cut out portion of the manual regeneration knob.
- 3. Loosen each screw slightly to release the pressure on the time plate from the 24-hour gear.
- 4. Locate the regeneration time pointer on the inside of the 24-hour dial in the cut out.
- 5. Turn the time plate so the desired regeneration time aligns next to the raised arrow.
- 6. Push the red button in and rotate the 24-hour dial. Tighten each of the three screws.
- 7. Push the red button and locate the pointer one more time to ensure the desired regeneration time is correct.
- 8. Reset the time of day and restore power to the unit.



3200 ADJUSTABLE REGENERATION TIMER

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IMPORTANT! SALT LEVEL MUST ALWAYS BE ABOVE WATER LEVEL IN BRINE TANK

61502-3200 Rev A

Figure 2

3210 & 3220 TIMER SETTING PROCEDURE

Typical Programming Procedure

Calculate the gallon capacity of the system, subtract the necessary reserve requirement and set the gallons available opposite the small white dot on the program wheel gear (Figure 3).

NOTE: Drawing shows 8,750 gallon setting. The capacity (gallons) arrow (15) shows zero gallons remaining. The unit will regenerate tonight at the set regeneration time.

How To Set The Time Of Day

- 1. Press and hold the red button in to disengage the drive gear.
- 2. Turn the large gear until the actual time of day is opposite the time of day pointer.
- 3. Release the red button to again engage the drive gear.

How To Manually Regenerate Your Water Conditioner At Any Time

1. Turn the manual regeneration knob clockwise.

3210 & 3220 TIMER SETTING

PROCEDURE CONTINUED

- 2. This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.
- 3. The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.
- 4. Even though it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set for only one half of this time.
- 5. In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

Immediate Regeneration Timers

These timers do not have a 24-hour gear. Setting the gallons on the program wheel and manual regeneration procedure are the same as previous instructions. The timer will regenerate as soon as the capacity gallons reaches zero.

- NOTE: The program wheel to the left may be different than the program wheel on the product.
- NOTE: To set meter capacity rotate manual knob one 360° revolution to set gallonage.



*Immediate regeneration timers do not have a 24-hour gear. No time of day can be set

61502-3200 Rev A

Figure 3

3200, 3210, 3220, 3230 REGENERATION CYCLE SETTING PROCEDURE

How To Set The Regeneration Cycle Program

The regeneration cycle program on your water conditioner has been factory preset, however, portions of the cycle or program may be lengthened or shortened in time to suit local conditions.

3200 Series Timers (Figure 4)

- 1. To expose cycle program wheel, grasp timer in upper left-hand corner and pull, releasing snap retainer and swinging timer to the right.
- 2. To change the regeneration cycle program, the program wheel must be removed. Grasp program wheel and squeeze protruding lugs toward center, lift program wheel off timer. Switch arms may require movement to facilitate removal.

3. Return timer to closed position engaging snap retainer in back plate. Make certain all electrical wires locate above snap retainer post.

Timer Setting Procedure

How To Change The Length Of The Backwash Time

The program wheel as shown in the drawing is in the service position. As you look at the numbered side of the program wheel, the group of pins starting at zero determines the length of time your unit will backwash.

For example, if there are six pins in this section, the time of backwash will be 12 min. (2 min. per pin). To change the length of backwash time, add or remove pins as required. The number of pins times two equals the backwash time in minutes.

How To Change The Length Of Brine And Rinse Time

- 1. The group of holes between the last pin in the backwash section and the second group of pins determines the length of time that your unit will brine and rinse (2 min. per hole).
- 2. To change the length of brine and rinse time, move the rapid rinse group of pins to give more or fewer holes in the brine and rinse section. Number of holes times two equals brine and rinse time in minutes.

How To Change The Length Of Rapid Rinse

- 1. The second group of pins on the program wheel determines the length of time that your water conditioner will rapid rinse (2 min. per pin).
- 2. To change the length of rapid rinse time, add or remove pins at the higher numbered end of this section as required. The number of pins times two equals the rapid rinse time in minutes.

How To Change The Length Of Brine Tank Refill Time

- 1. The second group of holes in the program wheel determines the length of time that your water conditioner will refill the brine tank (2 min. per hole).
- 2. To change the length of refill time, move the two pins at the end of the second group of holes as required.
- 3. The regeneration cycle is complete when the outer microswitch is tripped by the two pin set at end of the brine tank refill section.
- 4. The program wheel, however, will continue to rotate until the inner micro switch drops into the notch on the program wheel.



Figure 4



3200 TIME CLOCK TIMER ASSEMBLY

<u>CONTINUED</u>

ltem No.	QTY	Part No.	Description
1	1	13870	.Housing, Timer, 3200
2	1	14265	.Clip, Sping
3	3	14087	.Insulator
4	1	10896	.Switch, Micro
5	1	15320	.Switch, Micro, Timer
6	2	11413	.Screw, Pan Hd Mach, 4-40 x 1-1/8
7	1	13886	.Knob, 3200
8	5	13296	.Screw, Hex Wsh, 6-20 x 1/2
9	1	11999	.Label, Button
10	1	13018	.Pinion, Idler
11	1	13312	.Spring, Idler Shaft
12	1	13017	.Gear, Idler
13	1	13164	.Gear, Drive
14	1	13887	.Plate, Motor Mounting
15	1	18743-1	.Motor, 120V, 60Hz, 1/30 RPM
		18752-1	.Motor, 100V, 50Hz, 1/30 RPM
		18824-1	.Motor, 230V, 50Hz, 1/30 RPM
		18826-1	.Motor, 24V, 50Hz, 1/30 RPM
		19659-1	.Motor, 24V, 60Hz, 1/30 RPM
		19660-1	.Motor, 230V, 60Hz, 1/30 RPM
16	2	13278	.Screw, Sltd Fillister Hd 6-32 x .156
17	1	15424	.Spring, Detent, Timer
18	1	15066	.Ball, 1/4-inch, Delrin
19	1	15465	.Label, Caution
20	1	19210	.Program Wheel Assy
21	1	13911	.Gear, Main Drive, Timer
22	17	41754	.Pin, Spring, 1/16 x 5/8 SS, Timer
23	1	13011	.Arm, Cycle Actuator
24	1	13864	.Ring, Skipper Wheel

ltem No.	QTY	Part No.	Description
25	2	. 13311	Spring, Detent, Timer
26	2	. 13300	Ball, 1/4-inch, SS
27	1	. 14381	Skipper Wheel Assy, 12 Day
		. 14860	Skipper Wheel Assy, 7 Day
28	1	. 13014	Pointer, Regeneration
29	1	. 40096-24	Dial, 12 AM Regen Assy, Black
		. 40096-02	Dial, 2 AM Regen Assy, Black
30	1	. 13881	Bracket, Hinger Timer
31	2	. 11384	Screw, Phil, 6-32 x 1/4 Zinc
32	1	. 13902	Harness, 3200
33	2	. 40422	Nut, Wire, Tan
34	1	. 15354-01	Wire, Ground, 4 inches
35	1	. 14007	Label, Time of Day
36	1	*	Complete 3200 Time Clock Timer Assembly
37		. 60320-02	Switch Kit, 3200/9000 Timer Auxiliary, Optional
38		. 61420-03	Program Wheel, Gear Assy, Filter 2 Min Per Pin
		. 61420-04	Program Wheel, Gear Assy, Softener, 2 Min Per Pin

*Call your distributor for Part Number



3210 METER DELAYED TIMER ASSEMBLY

<u>CONTINUED</u>

ltem No.	QTY	Part No.	Description
1	1	13870	.Housing, Timer, 3200
2	1	13802	.Gear, Cycle Actuator
3	1	40096-02	.Dial 2 AM Regen Assy, Black
4	1	13886	.Knob, 3200
5	4	13296	.Screw, Hex Wsh, 6-20 x 1/2
6	2	11999	.Label, Button
7	1	13803	.Gear, Program Drive Wheel
8	1	13806	.Retainer, Program Wheel
9	1	13748	.Screw, Flat Head St, 6-20 x 1/2
10	1	14265	.Clip, Spring
11	1	15424	.Spring, Detent, Timer
12	1	15066	.Ball, 1/4-inch Delrin
13	1	13018	.Pinion, Idler
14	1	13312	.Spring, Idler Shaft
15	1	13017	.Gear, Idler
16	1	13164	.Gear, Drive
17	1	13887	.Plate, Motor Mounting
18	1	18743-1	.Motor, 120V, 60Hz 1/30 RPM
		18752-1	.Motor, 100V, 50Hz, 1/30 RPM
		18824-1	.Motor, 230V, 50Hz, 1/30 RPM
		18826-1	.Motor, 24V, 50Hz, 1/30 RPM
		19659-1	.Motor, 24V, 60Hz, 1/30 RPM
		19660-1	.Motor, 230V, 60Hz, 1/30 RPM
19	1	13278	.Screw, Fillister Hd, 6-32 x .156
20	1	13830	.Pinion, Program Wheel Drive
21	1	13831	.Clutch, Drive Pinion
22	1	14276	.Spring, Meter, Clutch
23	1	14253	.Retainer, Clutch Spring
24	3	11384	.Screw, Phil, 6-32 x 1/4
25	1	13881	.Bracket, Hinge Timer
26	3	14087	.Insulator
27	1	10896	.Switch, Micro
28	1	15320	.Switch, Micro, Timer
29	2	11413	.Screw, Pan Hd Mach, 4-40 x 1 1/8
30	1	14198	Label, Indicator

ltem No.	QTY	Part No.	Description
31	1	. 15465	.Label, Caution
32	1	. 14007	.Label, Time of Day
33	1	. 14045	.Label, Instruction
34	1	. 13902	.Harness, 3200
35	2	. 40422	Nut, Wire, Tan
36	1	. 15354-01	.Wire, Ground, 4 inches
37	1	. 19210	Program Wheel Assy
38	17	. 41754	Pin, Spring, 1/16 x 5/8 SS, Timer
39	1	. 13911	.Gear, Main Drive, Timer
40	1	*	.Complete 3210 Meter Delayed Timer Assembly
41		. 60405-80	.Program Wheel, w/3-inch STD Label 63,750 gal
		. 60405-90	.Program Wheel, w/3-inch EXT Label 320,000 gal
42		. 60320-02	.Switch Kit, 3200/9000 Timer Auxiliary, Optional
43		. 61420-03	.Program Wheel, Gear Assy, Filter 2 Min Per Pin
		. 61420-04	.Program Wheel, Gear Assy, Softener, 2 Min Per Pin
Not Showi	ו:		
		. 25141	.Label, STD M³, Gallon 240, 3-inch
		. 25142	.Label, EXT M³, Gallon 1200, 3-inch

*Call your distributor for Part Number

3220 METER IMMEDIATE TIMER ASSEMBLY



3220 METER IMMEDIATE TIMER

ASSEMBLY CONTINUED

ltem No.	QTY	Part No.	Description
1	1	13870	.Housing, Timer
2	1	15431	.Gear, Cycle Actuator, System #5
3	1	13886	.Knob, 3200
4	4	13296	.Screw, Hex Wsh, 6-20 x 1/2
5	2	11999	.Label, Button
6	1	13807	.Gear, Program Drive Wheel
7	1	13806	.Retainer, Program Wheel
8	1	13748	.Screw, Flt Hd St, 6-20 x 1/2
9	1	14265	.Spring Clip
10	1	13018	.Pinion, Idler
11	1	18563	.Idler Shaft Spring
12	1	13017	.Gear, Idler
13	1	13164	.Drive Gear
14	1	13887	.Plate, Motor Mounting
15	1	18743-1	.Motor, 120V, 60 Hz, 1/30 RPM
		18752-1	.Motor, 100V, 50Hz, 1/30 RPM
		18824-1	.Motor, 230V, 50Hz, 1/30 RPM
		18826-1	.Motor, 24V, 50Hz, 1/30 RPM
		19659-1	.Motor, 24V, 60Hz, 1/30 RPM
		19660-1	.Motor, 230V, 60Hz, 1/30 RPM
16	2	13278	.Screw, Sltd Fillister Hd
17	1	14502	.Pinion, Program Wheel
18	1	14501	.Clutch, Drive Pinion
19	1	14276	.Meter Clutch Spring
20	1	14253	.Retainer, Clutch Spring
21	3	11384	.Screw, Phil, 6-32 x 1/4 Zinc
22	1	13881	.Bracket, Hinge Timer
23	3	14087	.Insulator
24	1	15414-00	.Micro Switch
25	1	15320	.Switch, Micro, Timer
26	2	11413	.Screw, Pan Hd Mach, 4-40 x 1-1/8
27	1	14198	Label, Indicator

ltem No.	QTY	Part No.	Description
28	1	. 15465	.Label, Caution
29	1	. 14007	.Label, Time of Day
30	1	. 15148	.Label, Instruction
31	1	. 40617	.Harness, 3220
32	2	. 40422	Nut, Wire, Tan
33	1	. 15354-01	.Wire, Ground, 4 inches
34	1	. 19210-05	.Program Wheel Assembly, 9000/3230
35	17	. 41754	.Pin, Spring, 1/16 x 5/8 Stainless Steel, Timer
36	1	. 15055	.Gear, Main Drive
37	1	*	.Complete 3220 Meter Immediate Timer Assembly
38		. 60405-80	.Program Wheel, w/3-inch STD Label 63,750 gal
		. 60405-90	.Program Wheel, w/3-inch EXT Label 320,000 gal
39		. 60320-02	.Switch Kit, 3200/9000 Timer Auxiliary, Optional
40		. 61420-06	.Program Wheel, Gear Assy, Softener Immediate 2 Min Per Pin
		. 61420-42	.Program Wheel, Gear Assy, Filter Immediate 2 Min Per Pin
Not Show	n:		
		. 25141	.Label, STD M³, Gallon 240, 3-inch
		. 25142	.Label, EXT M³, Gallon 1200, 3-inch

*Call your distributor for Part Number



61502-3230R REV A

3230 REMOTE START TIMER ASSEMBLY

<u>CONTINUED</u>

ltem No.	QTY	Part No.	Description
1	1	. 13870	.Housing, Timer
2	1	. 14265	.Spring Clip
3	3	. 14087	.Insulator
4	1	. 15314	.Micro Switch
5	1	. 15320	.Switch, Micro, Timer
6	2	. 11413	.Screw, Pan Hd Mach, 4-40 x 1-1/8
7	1	. 13886	.Knob, 3200
8	4	. 13296	.Screw, Hex Wsh, 6-20 x 1/2
9	1	. 11999	.Label, Button
10	1	. 13018	.Pinion, Idler
11	1	. 18563	.Idler Shaft Spring
12	1	. 13017	.Gear, Idler
13	1	. 15055	.Drive Gear
14	1	. 13887	.Plate, Motor Mounting
15	1	. 18743-1	.Motor, 120V, 60 Hz, 1/30 RPM
		. 18752-1	.Motor, 100V, 50Hz, 1/30 RPM
		. 18824-1	.Motor, 23V, 50Hz, 1/30 RPM
		. 18826-1	.Motor, 24V, 50Hz, 1/30 RPM
		. 19659-1	.Motor, 24V, 60Hz, 1/30 RPM
		. 19660-1	.Motor, 230V, 60Hz, 1/30 RPM
16	2	. 13278	.Screw, Sltd Fillister Hd
17	1	. 15313	Label, Caution
18	1	. 19210-05	.Program Wheel Assembly, 3200
20	1	. 15055	.Main Drive Gear
21	17	. 41754	.Pin, Spring, 1/16 x 5/8 Stainless Steel, Timer
22	1	. 13011	.Cycle Actuator Arm

ltem No.	QTY	Part No.	Description
23	1	. 13881	Bracket, Hinge Timer
24	3	. 11384	Screw, Phil, 6-32 x 1/4 Zinc
25	1	. 16336	Harness, 3230R
26	2	. 40422	Nut, Wire, Tan
27	1	. 15354-01	Wire, Ground, 4 inches
28		. 60320-02	Switch Kit, 3200/9000 Timer Auxiliary, Optional
29		*	3230 Timer Assy
30		. 61420-06	Program Wheel, Gear Assy, Softener Immediate 2 Min Per Pin
		. 61420-42	Program Wheel, Gear Assy, Filter Immediate 2 Min Per Pin

*Call your distributor for Part Number



CONTROL DRIVE ASSEMBLY CONTINUED

Item No. QTY	Part No.	Description
1 1	. 19304-04	.Backplate, 3150/3900, Upper, NEMA 3R
2 1	. 15120-01	.Bracket, Motor Mtg, 3150/3900 Environmental
3 2	. 16346	.Nut, Hex, Jam, 5/16 - 18
4 1	. 40392	.Motor, Drive, 115V, 50/60 Hz, Sp
	. 40390	.Motor, Drive, 220V, 50 Hz, Sp, Fam 3
	. 42581	.Motor, Drive, 24VAC/DC, 50-60 Hz, Fam 3
5 1	. 17797	.Bracket, Switch Mounting, 3150/3900
6 4	. 10302	Insulator, Limit Switch.
7 3	. 10218	.Switch, Micro
8 1	. 17845-03	.Pin, Hinge, 3150/3900, Env
94	. 11235	.Nut, Hex, 1/4 -20, Mach Screw, Zinc
10 2	. 13365	.Washer, Lock, #4, External
112	. 40080	.Screw, Rd Hd, 4-40 x 1-1/2 inch
12 1	. 16053	.Bracket, Brine Side
132	. 40133	.Screw, Pan Hd, 4-40 x 1/4-inch
142	. 40133	.Screw Pan HD, 4-40 x 1/4-inch
15 2	. 16052	.Bushing, 3150/3900
16 1	. 16059	.Washer, SS, .88, 3150/3900
171	. 16051	.Ring, Retaining, Bowed
182	. 10300	.Screw, Slot Hex Wsh, 18-8 x 3/8
194	. 10231	.Screw, Slot Hex, 1/4 - 20 x 1/2
202	. 14202-01	.Screw, Hex Wsh Hd, 8 x 5/16
21 1	. 10475-01	.Wire, Ground
22 1	. 16494-03	.Cam Assy, 3150/3900 Signal After Brine Fill
	. 16494-05	.Cam Assy, 3150/3900 Upper Signal After Rapid Rinse
	. 16494-06	.Cam Assy, 3150/3900, Upper, Upflow, Signal After Rapid Rinse
234	. 11224	.Screw, Hex Hd, 5/16 - 18 x 5/8
241	. 60240-02	.Cover Assy, 3150/3900 Env, Black, NEMA 3R
255	. 41084	.Terminal Block, Segment, Gray
26 1	. 41085	.Endplate, Terminal Bloack, Gray
27 1	. 40174	.Terminal Block, Green/ Yellow
28 1	. 16046	.Gear, Drive
29 1	. 16050	.Ring, Retaining
30 1	. 11774	.Ring, Retaining

– Item No.	QTY	Part No.	Description
31	1	. 16047	Link, Drive
32	1	. 11709	Pin, Drive Link
33	1	. 16048	Bearing, Drive Link
34	1	. 11898	Clip, 3150/3900
35	1	. 16045	Pinion, Drive
36	1	. 11381	Pin, Roll, 2900/3900
37	1	. 11080	Screw, Flt Hd Mach, 8-32 x 3/8
38	3	. 10872	Screw, Hex Wsh, 8-32 x 17/64
39	1	. 40084-12	Power Cord, 12 feet US, Round, 120V
		. 40085-12	Power Cord, 12 feet US, Round, 240V
		. 11545	Power Cord, 4 feet European, Black
		. 19303	Power Cord, 8 feet, Australian
		. 19885	Power Cord, Japanese, 110V/120V
40	1	. 17967	Fitting Assy, Liquid Tight, Blk
41	1	. 19691	Plug, .750 Dia, Recessed, Black
42	3	. 19591	Plug, .8750 Hole, Recessed, Black
43	2	. 15250	Label, Terminal Strip
44	10	. 19800	Plug, .140 Dia, White
45	1	. 15806	Plug, Hole, Heyco #2693
46	1	. 17421	Plug, 1.20 Hole
47		. 60057-01	Drive Assy, 3150, 120V, SYS 5 & 7, Signal After Brine Tank Fill
		. 60057-03	Drive Assy, 3150, 24V, 3900 Upper, SYS #5 or SYS #7
		. 60057-11	Drive Assy, 3150, 120V, 3900 Upper, SYS #4 or SYS #6
		. 60057-21	Drive Assy, 3150, 120V, Upflow, 3900 Upper, SYS 5 or SYS 7, Brine Draw First
48		. *	3150 Powerhead Assembly
Not Show	n		
	1	. 17470	Cable Guide Assy, 2850/3150
	1	. 19856	Ring, Retaining (Used on Cover)
	1		Timer (See Timer Section)
	1	. 16427-04	Wire, Lead, 12 inches, White
	1	. 40396	Harness, Drive, Environmental
	1	. 14924	Strain Relief Heyco #1247
	1	. 15513	Meter Cable, 17.5 inches, 2 inches
	1	. 15216	Meter Cable, 15.25 inches, 1.5 inches
	1	. 18585	Harness, 3900, Aux Switch
*Call your	distribu	utor for Part N	umber

ADAPTER CONTROL DRIVE LOWER POWERHEAD



ADAPTER CONTROL DRIVE LOWER

POWERHEAD CONTINUED

ltem No.	QTY	Part No.	Description	ltem No.	QTY	Part No.	Description
1	1	. 19305	Back Plate, 3900 Lower,	26			Includes Item No: 2, 4, 7, 11,
			Enviromental				12, 15, 18, 20, 21, 22, 23, 28,
2	1	. 16086	Bracket - Motor Mounting				29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40
3	2	. 16346	Nut			. 60058-01	Lower Drive Assv. 3900. 120V
4	1	. 40392	Drive Motor - 115 V. 50/60 Hz.			. 60058-03	Lower Drive Mtr Assy, 3900,
		. 40390	Drive Motor - 220 V. 50/60 Hz.	27		*	3900 Lower Powerhead Assy
		. 42581	Drive Motor - 24 VAC/DC 50/60 Hz.	28 29	1 2	. 16048-01 . 11080	Bearing - Drive Link Screw - Flt HD Mach. 8-32 x
5	2	18692	Washer, Sealing				3/8, Steel Zinc
6	2	18691	Connector Conduit	30	1	. 16046	Drive Gear
7	1	17797	Bracket - Switch Mounting	31	1	. 16050	Retaining Ring
8	1	18693	Conduit Interdrive	32	2	. 11774	Retaining Ring - "E"
9	4	11235	Nut 1/4-20	33	1	. 19315	Indicator
10	1	. 17845-03	Pin, Hinge	34	4	. 10872	Screw - Hex Head, 8-32 x 17/64. Steel/Trivalent Zinc
11	1	. 10218	Switch	35	1	18726	Space Indicator
12	2	. 10302	Insulator - Switch	36	1	11709	"Pin - Drive Link
13	4	. 10231	Screw - Hex Head, 1/4-20 x 1/2, 18-8 S.S.	37	1	. 16047	Drive Link
14	1	. 16053	Bracket - Brine Side	38	1	. 11898	Clip
15	2	. 16052	Bushing	39	1	. 16045	Drive Pinion
16	1	. 16059	Washer	40	1	. 11381	Roll Pin
17	1	. 16051	Retaining Ring - Bowed "E"	Not Show	n		
18	2	. 11805	Screw, RD HD, 4-40 x 5/8- inch, Type 1, Steel/Zinc		1	. 40405	Wire Harness, Environmental, System 4, Lower
20	2	. 17567	Screw - Hex Head, WSH, 8 x 1/2, Type B, 18-8, S.S.	*Call your	distrib	utor for Part N	umber
21	2	. 12288	Washer, Lock, Internal #8				
22	1	. 16495	Cam Assembly				
23	4	. 11224	Screw - Hex Head, 5/16-18 x 5/8, S.S.				
24	1	. 19813/4153	6Screw O-ring, Cover				
25	1	. 60240-22	Cover, Black, Lower,				

Environmental

CONTROL VALVE



61500-3900

CONTROL VALVE CONTINUED

ltem No.	QTY	Part No.	Description
1	1	15114	.Valve Body
2	8	11720	.Seal
		11720-02	.Seal, Silicone
3	5	10369	.Spacer - Port
4	2	10368	.Spacer
5	1	16130	.Piston
6	2	14818	.Clip - Piston Rod
7	1	15125	.Piston Rod
8	1	14922	.0-ring -035
9	1	16398-01	.End Plug Assembly
10	2	40118	.Screw - Hex Head
11	1	16078	.0-ring - 149
12	1	16074	.Coupling
13	1	16077	.0-ring - 140
14	1	15112	.Seal
15	1	16067-02	.3-inch Adapter Body
16	4	16068	.Seal
		41534	.Seal, 3900, 558 BP
17	2	16069	.Spacer - Narrow
18	1	16070	.Spacer - Wide
19	1	16071	.Piston
		16082	.Piston - No Hard Water Bypass
20	1	16072	.Piston Rod
21	1	16076	.0-ring - 042
22	1	16399-01	.End Plug Assy - White
		16399-11	.End Plug Assy - Black, NHWB-P
23	1	16800	.0-ring - 238
24	2	16345	.0-ring - 362
25	1	16255	.Tank Adapter - 6-inch -8
26	2	16257	.Flange Segment
27	12	11238	.Screw - Hex Head
28	1	16088	.Pipe Plug - 2-inch NPT
35	1	16258	.Flow Disperser
37		60106-00	.Piston Assy, 3900/3150 STD
		60106-10	.Piston Assy, 3150, Upflow
38		60131	.Seal & Spacer Kit, 3900 Upper, 3150
		60131-10	Seal & Spacer Kit, Silicone, Chemical Resistent, 3900 Upper, 3150
39		60107-00	.Piston Assy, 3900, HWBP, Lower

Item No.	QTY	Part No.	Description
		. 60107-10	.Piston Assy, 3900, NHWBP, Lower
40		. 60132	.Seal & Spacer Kit, 3900, Lower
		. 60132-10	.Seal & Spacer Kit, 3900, 558BP Chemical Resistent, Lower
41		. 60190	.Flange Kit, Park & Structural, 09/05 and After
		. 60191	.Flange Kit, Park, 08/05 and Prior
42		. 60193	.Flange Kit, 6-inch Thread
43		. 60192	.Flange Kit, Welded
Options			
29	2	. 16482	.Flange Segment
30	1	. 16483	.Flange Ring
31	1	. 16484	.0-Ring -442
32	12	. 16517	.Screw, Park Tank
		. 19592	.Screw, Structural Tank
33	12	. 18619	.Washer
34	12	. 16346	.Nut
36	1	. 18584	.Adapter, Side Mount

1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOW CONTROL ASSEMBLY



1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOW CONTROL ASSEMBLY CONTINUED

ltem No.	QTY	Part No.	Description
1	1	16340	.Body, Injector, 1800 D/F
		16340-20	.Body, Injector, 1800, Downflow, Metric
		16340-01	Body, Injector, 1800 Upflow.
		16340-21	.Body, Injector, 1800, Upflow, Metric
2	1	15128-xx	.Injector Nozzle
		15128-04	.#4 Green
		15128-05	.#5 Red
		15128-06	.#6 White
		15128-07	.#7 Blue
		15128-08	.#8 Yellow
		15128-09	.#9 Violet
		15128-10	.#10 Black
3	1	15127-xx	Injector Throat.
		15127-04	.#4 Green
		15127-05	.#5 Red
		15127-06	.#6 White
		15127-07	.#7 Blue
		15127-08	.#8 Yellow
		15127-09	.#9 Violet
		15127-10	.#10 Black
4	3	15246	.0-ring, -116
5	1	16341-01	.Cap, Injector, 1800
6	8	12473	.Screw, Hex Wsh, 10-24 x 5/8
7	1	16341-02	.Plug, Injector, 1800
8	1	19054	.0-ring, -021, 560CD
9	1	16497-01	.Stem Assy, 1800, Brine Valve
10	1	18713	Brine Valve Body, 1800.
11	1	11772	.Spring, 3150 Brine Valve
12	1	11774	.Ring, Retaining
13	1	16498-01	.Stem Guide Assy, Brine
14	1	16387	.Plug, Pipe, 1/2-inch NPT

ltem No.	QTY	Part No.	Description
15	2	. 18702	.Fitting, Tube, 1/2 NPT 5/8
16	1	. 18703	.Tube, Brine, 5/8 OD Annealed
		. 18703-01	.Tube, Brine, 5/8 OD, Short, Upflow
17	1	. 60009-00	.Air Check, #900, Commercial Less Fittings
		. 60009-01	.Air Check, #900, Commercial, HW Less Fittings
18		. 60277-04	.Injector Assy, 1800, #4, Downflow
		. 60272-04	.Injectory Assy, 1800, #4, Upflow
		. 60277-05	.Injectory Assy, 1800 #5, Downflow
		. 60272-05	.Injector Assy, 1800, #5, Upflow
		. 60277-06	.Injector Assy, 1800, #6, Downflow
		. 60277-07	.Injector Assy, 1800, #7, Downflow

1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOW CONTROL ASSEMBLY CONTINUED Item No. QTY Part No. Description

tem No. 🛛 Q	TY	Part No.	Description
		60272-07	.Injector Assy, 1800, #7, Upflow
		60277-08	.Injector Assy, 1800, #8, Downflow
		60277-09	.Injectory Assy, 1800 #9, Downflow
		60277-10	Injectory Assy, 1800 #10, Downflow
19		60036-02	Brine Valve, 1800, Design 3.
		60276-01	Brine Valve, 1800, Retrofit Kit, Downflow 1800 Injector and Brine Valve, Update to Design 3
20		60734	.Regulator, 3150/3900, Pressure, Upflow
21		60711-000	.DLFC, 2-inch NPT, Less BTTNS, w/4 HLS
		60711-00	.DLFC, 2-inch NPT, Less BTTNS, W/2 HLS
		60711-01	.DLFC, 2-inch NPT, Less BTTNS, W/1 HLS
		60711-20	.DLFC, 2-inch NPT, 20 gpm
		60711-25	.DLFC, 2-inch NPT, 25 gpm
		60711-30	.DLFC, 2-inch NPT, 30 gpm
		60711-35	.DLFC, 2-inch NPT, 35 gpm
		60711-40	.DLFC, 2-inch NPT, 40 gpm
		60711-45	.DLFC, 2-inch NPT, 45 gpm
		60711-50	.DLFC, 2-inch NPT, 50 gpm
		60711-55	.DLFC, 2-inch NPT, 55 gpm
		60711-60	.DLFC, 2-inch NPT, 60 gpm
		60711-65	.DLFC, 2-inch NPT, 65 gpm
		60711-70	.DLFC, 2-inch NPT, 70 gpm
		60711-75	.DLFC, 2-inch NPT, 75 gpm
		60711-80	.DLFC, 2-inch NPT, 80 gpm
		60711-85	.DLFC, 2-inch NPT, 85 gpm
		60711-90	.DLFC, 2-inch NPT, 90 gpm
		60711-95	.DLFC, 2-inch NPT, 95 gpm
		60711-100	.DLFC, 2-inch NPT, 100 gpm
		60812-30	.DLFC, 2-inch BSP/Metric, 30 gpm
		60812-35	.DLFC, 2-inch BSP/Metric, 35 gpm
		60812-45	.DLFC, 2-inch BSP/Metric, 45 gpm
		60812-50	.DLFC, 2-inch BSP/Metric, 50 gpm
		60812-55	.DLFC, 2-inch BSP/Metric, 55 gpm
		60812-70	.DLFC, 2-inch BSP/Metric,

ltem No.	QTY	Part No.	Description
			70 gpm
		60812-75	.DLFC, 2-inch BSP/Metric, 75 gpm
		60812-80	.DLFC, 2-inch BSP/Metric, 80 gpm
		60812-90	.DLFC, 2-inch BSP/Metric, 90 gpm
		60812-95	.DLFC, 2-inch BSP/Metric, 95 gpm
		60812-100	.DLFC, 2-inch BSP/Metric, 100 gpm
22	2	27913-21	.Housing, Flow Control, 2-inch BSP
23		16804	.0-ring, -150
24	1	16649	.Holder, DLFC Button
25	1	16650	.Cover Plate DLFC
26	1	13898	.Screw, Flat HD, Phil, Steel
27	6	13386	.Screw, Hex HD MACH, 1/4-20 x 1 OR Slot Hex Cap Screw 18-8 S.S.
		17976	.Screw, Hex HD, M6 x 25 mm
28		16529	.Washer, Flow, 10.0 gpm
		16736	.Washer, Flow, 15.0 gpm
		16528	.Washer, Flow, 20.0 gpm
		16737	.Washer, Flow, 25.0 gpm
29	1	19089	.Body Regulator 3150
30	1	10242	.Fitting, Nipple, 1/2-inch, Close
31	1	19091	.Pin, Regulator 3150
32	1	19093	.Stand-Off Regulator 3150
33	1	19095	.Diaphragm, Regulator 3150
34	1	19094	.Washer, Regulator 3150
35	1	19092	.Retainer, Regulator 3150
36	1	19101	.Spring, Regulator 3150
37	1	19399	.Washer, Calibration 3150
38	1	19090	.Cap, Regulator 3150
39	1	19278	.Fitting, Tube, 90 Deg
40	1	19693	.Pressure Gauge
41	1	41232	.Bushing Reducer 1/4 x 1/8
42		60710-1.2	.BLFC, 1-inch F x 1-inch M, NPT, 1.2 gpm
		60710-2.0	.BLFC, 1-inch F x 1-inch M, NPT, 2.0 gpm
		60710-2.4	.BLFC, 1-inch F x 1-inch M, NPT, 2.4 gpm
		60710-3.0	.BLFC, 1-inch F x 1-inch M, NPT, 3.0 gpm
		60710-3.5	.BLFC, 1-inch F x 1-inch M,

1800 SERIES BRINE SYSTEM AND DRAIN <u>LINE FLOW CONTROL ASSEMBLY CONTINUED</u> Item No. QTY Part No. Description

ltem No.	QTY	Part No.	Description
			NPT, 3.5 gpm
		60710-4.0	.BLFC, 1-inch F x 1-inch M, NPT, 4.0 gpm
		60710-5.0	.BLFC, 1-inch F x 1-inch M, NPT, 5.0 gpm
		. 60710-7.0	.BLFC, 1-inch F x 1-inch M, NPT, 7.0 gpm
43		. 60710-9.0	.BLFC, 1-inch F x 1-inch M, NPT, 9.0 gpm
		. 60710-10	.BLFC, 1-inch F x 1-inch M, NPT, 10 gpm
		. 60710-12	.BLFC, 1-inch F x 1-inch M, NPT, 12 gpm
		. 60710-15	.BLFC, 1-inch F x 1-inch M, NPT, 15 gpm
		60710-20	.BLFC, 1-inch F x 1-inch M, NPT, 20 gpm
		. 60710-25	.BLFC, 1-inch F x 1-inch M, NPT, 25 gpm
44		. 16530	.Housing, BLFC, 1"M x 1"F
45		. 19292	.0-ring, -020
46		. 19279	.Retainer, Flow Control, Flow 9.0 - 25 gpm
47		. 19053	.Retainer, Flow Control, Flow 2.0 - 7.0 gpm
48		12085	.Washer, Flow, 1.2 gpm
		12087	.Washer, Flow, 2.0 gpm
		12088	.Washer, Flow, 2.4 gpm
		12089	.Washer, Flow, 3.0 gpm
		12090	.Washer, Flow, 3.5 gpm
		12091	.Washer, Flow, 4.0 gpm
		12092	.Washer, Flow, 5.0 gpm
		12408	.Washer, Fow, 7.0 gpm
		. 17944	.Washer, Flow, 9.0 gpm
		. 16529	.Washer, Flow, 10.0 gpm
		16735	.Washer, Flow, 12.0 gpm
		. 16736	.Washer, Flow, 15.0 gpm
		16528	.Washer, Flow, 20.0 gpm
		. 16737	.Washer, Flow, 25.0 gpm
49		16738	.Retainer,Flow Control
50		. 16805	.Ring, Retaining
Not Show	n - Opti	on Without Bri	ne Valve
	1	. 16605	.Retainer Plate
	1	19860	.Fitting, Brine Valve, 1800
3-INCH METER ASSEMBLY



ltem No.	QTY	Part No.	Description
1	1	16254	Meter Body
2	1	16279	Impeller Shaft
3	1	16575	Impeller Assembly
4	1	16400	Meter Cover Assembly - Standard
		16401	Meter Cover Assembly - Extended Range
5	3	15707	0-Ring - 236
6	6	12112	Screw - Hex Head
		15886	Screw - Hex Head (Metric)
7	1	16280	Flow Straightener
8	2	16328	Connecting Flange
9	8	40118	Screw - Hex Head
		17122	Screw - Hex Head (Metric)
10	8	16386	Nut - 1/2-13

ltem No.	QTY	Part No.	Description
11	1	. 16574	Stainless Steel Washer
12	1	. 16401	Meter Cap, 3-inch, EXT, BRS, PDL
13	1	. 15707	O-ring - 236
14		. 60608-02	Meter Assy, 3-inch Inline, NPT, EXT, Brass, Paddlewheel
		. 60608-22	Meter Assy, 3-inch Inline, BSP/Metric, EXT, Paddlewheel
15		. 60608-01	Meter Assy, 3-inch Inline, NPT, STD, Brass, Paddlewheel
		. 60608-21	Meter Assy, 3-inch Inline, BSP/Metric, STD, Paddlewheel



BR60150-3150REVA

item No.	QIY	Part No.	Description
1	1	. 15074	Body, SVO
2	1	. 16065	Piston & Stem, SVO
3	1	. 10141	O-ring, -010
4	2	. 14835	Seal, 3150
5	1	. 14834	Spacer, Softwater Fill
6	1	. 16509	Plug, End, SVO
7	1	. 12977	O-ring, -015
8	1	. 15965	Fitting, Bias
9	1	. 10249	Spring, Brine Valve
10	1	. 10250	Ring, Retaining
11	1	. 16498-02	Stem Guide Assy, SVO
12	3	. 10332	Fitting, Insert, 3/8
13	3	. 10330	Fitting, Sleeve, 3/8 Celcon
14	3	. 10329	Fitting, Tube, 3/8 Nut, Brass
15	1	. 16503	Fitting, Elbow, 90 Deg.
16	1	. 60150-3150	SVO Assy, 3150/3900 (Includes Items 1-15)

Not Shown

2350 SAFETY BRINE VALVE



ltem No.	QTY	Part No.	Description
1	1	60038	.Safety Brine Valve, 2350
1A	1	61024	Actuator Assy, 2350 Brine.
2	1	60028-30	.Float Assy, 2350, 30-inch Wht
		60026-30SAN	.Float Assy, 2350, 30-inch Hot Water
3	1	60009-00	.Air Check, #900, Commercial Less Fittings
		60009-01	.Air Check, #900, Commercial, Hot Water Less Fittings
Not Show	n		
	1	18603	.Fitting Assy, 900 Air Check 2350

I I I I

TROUBLESHOOTING

Problem	Cause	Correction
Water conditioner fails to	Electrical service to unit has been	Assure permanent electrical service (check fuse,
regenerate.	interrupted	plug, pull chain, or switch)
	Timer is defective.	Replace timer.
	Power failure.	Reset time of day.
Hard water.	By-pass valve is open.	Close by-pass valve.
	No salt is in brine tank.	Add salt to brine tank and maintain salt level above water level.
	Injector screen plugged.	Clean injector screen.
	Insufficient water flowing into brine tank.	Check brine tank fill time and clean brine line flow control if plugged.
	Hot water tank hardness.	Repeated flushings of the hot water tank is required.
	Leak at distributor tube.	Make sure distributor tube is not cracked. Check o-ring and tube pilot.
	Internal valve leak.	Replace seals and spacers and/or piston.
Unit used too much salt.	Improper salt setting.	Check salt usage and salt setting.
	Excessive water in brine tank.	See "Excessive water in brine tank".
Loss of water pressure.	Iron buildup in line to water conditioner.	Clean line to water conditioner.
	Iron buildup in water conditioner.	Clean control and add mineral cleaner to mineral bed. Increase frequency of regeneration.
	Inlet of control plugged due to foreign material broken loose from pipes by recent work done on plumbing system.	Remove piston and clean control.
Loss of mineral through drain line.	Air in water system.	Assure that well system has proper air eliminator control. Check for dry well condition.
	Improperly sized drain line flow control.	Check for proper drain rate.
Iron in conditioned water.	Fouled mineral bed.	Check backwash, brine draw, and brine tank fill. Increase frequency of regeneration. Increase backwash time.
Excessive water in brine	Plugged drain line flow control.	Clean flow control.
tank.	Plugged injector system.	Clean injector and screen.
	Timer not cycling.	Replace timer.
	Foreign material in brine valve.	Replace brine valve seat and clean valve.
	Foreign material in brine line flow control.	Clean brine line flow control.
Softener fails to draw brine.	Drain line flow control is plugged.	Clean drain line flow control.
	Injector is plugged.	Clean injector
	Injector screen plugged.	Clean screen.
	Line pressure is too low.	Increase line pressure to 20 psi
	Internal control leak	Change seals, spacers, and piston assembly.
	Service adapter did not cycle.	Check drive motor and switches.
Control cycles continuously.	Misadjusted, broken, or shorted switch.	Determine if switch or timer is faulty and replace it, or replace complete power head.
Drain flows continuously.	Valve is not programming correctly.	Check timer program and positioning of control. Replace power head assembly if not positioning properly.
	Foreign material in control.	Remove power head assembly and inspect bore. Remove foreign material and check control in various regeneration positions.
	Internal control leak.	Replace seals and piston assembly.

GENERAL SERVICE HINTS FOR METER CONTROL

WATER CONDITIONER FLOW DIAGRAMS

1 Service Position

Problem: Softener delivers hard water

Reason: Reserve capacity has been exceeded.

Correction: Check salt dosage requirements and reset program wheel to provide additional reserve.

Reason: Program wheel is not rotating with meter output.

Correction: Pull cable out of meter cover and rotate manually. Program wheel must move without binding and clutch must give positive clicks when program wheel strikes regeneration stop. If it does not, replace timer.

Reason: Meter is not measuring flow.

Correction: Check meter with meter checker.



Hard water enters at valve inlet and flows down thru mineral to the bottom distributor. Conditioned water flows up thru the distributor tube, around the piston and out the outlet.

2 Backwash Position



Hard water enters at valve inlet – flows thru service adapter piston for by-pass, and up thru coupling to regeneration valve inlet. Flow continues thru the regeneration valve piston – down the distributor tube – thru the bottom distributor and up thru the mineral – around the piston and out the drain. If optional no hard water by-pass piston is used, water flow to service outlet is prevented by an extension on the service outlet until the end of the rapid rinse cycle or brine tank refill cycle, depending on options chosen.

WATER CONDITIONER FLOW DIAGRAMS

CONTINUED

3 Brine Position



Hard water enters at valve inlet – flows thru injector nozzle and throat to draw brine from the brine tank. Brine flows down thru the mineral – into the bottom distributor – up the distributor tube – around the piston and out the drain.

4 Slow Rinse Position



Hard water enters at valve inlet – flows thru injector nozzle and throat – down thru the mineral – into the bottom distributor – up the distributor tube – around the piston and out the drain.

5 Rapid Rinse Position



Hard water enters at valve inlet – flows thru the regeneration valve directly down thru the mineral – into the bottom distributor – up the distributor tube – around the piston and out the drain.

6 Brine Tank Refill Position



Hard water enters at valve inlet – flows thru nozzle and thru throat to brine valve to refill the brine tank. Inlet flow also continues down thru mineral to the bottom distributor. Conditioned water flows up thru the distributor tube, around the piston and out the outlet. Note: An option is available to keep service valve in by-pass position until the end of brine tank refill cycle.

FLOW DATA & INJECTOR DRAW RATES



DIMENSIONAL DRAWING 3900 TOP MOUNT



DIMENSIONAL DRAWING 3900 SIDE MOUNT



TYPICAL INSTALLATIONS

System #4 - Typical Single Tank Installation with Optional Meter



System #5 Interlock - Typical Twin Tank Installation with Optional Meter Interlock and No Hard Water Bypass



System #6 Interlock - Typical Twin Tank Installation with Optional Meter Interlock and No Hard Water Bypass



VALVE WIRING

System #4





System #4 with Remote Meter

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VALVE WIRING CONTINUED

System #5



NOTE:

TWO TANK INTERLOCKED, INDIVIDUAL METER, IMMEDIATE REGENERATION, ONLY ONE TANK IN REGENERATION THE OTHER IN SERVICE.



System #6



System #7



System **#7** Multivalve



SERVICE ASSEMBLIES

60036-02	1800 Brine Valve:
11772	Spring
11774	Retaining Ring
18713	Brine Valve Body
16497-01	Brine Stem Assembly
16498-01	Stem Guide Assembly

60277-xx 1800 Injector Assembly: 12473..... Screw - Hex Head 15127-xx..... Injector Throat 15128-xx..... Injector Nozzle 15246.....0-ring -116 16340..... Injector Body 16341-01 Injector Cover -xx Specify Size

60160-00	3900 Upper Piston Assembly:
14818	Clip Piston Rod
14922	0-ring -035
15125	Piston Rod
16130	Piston
16389-0	End Plug Assembly

60107-00 3900 Lower Piston - Hard Water Bypass: 14818..... Clip Piston Rod

16071	Piston
16072	Piston Rod
16076	0-ring -042
16399-01	End Plug Assembly - White

60107-10 3900 Lower Piston - No Hard Water Bypass: 14818..... Clip Piston Rod 16082..... Piston - No Hard Water Bypass 16072..... Piston Rod 16

16076	0-ring -042
16399-11	End Plug Assembly - Black

60131 3900 Upper Seal Kit:

10368..... Spacer 10369..... Spacer - Port 11720..... Seal

60132

3900 Lower Seal Kit:

16068..... Seal 16069..... Spacer - Narrow 16070..... Spacer - Wide

60057-01 3900 Upper Drive Motor Assembly -115 V:

10302	Insulator - Switch
10872	. Screw - Hex Head
11080	. Screw - Flat Head
10218	Switch
10300	. Screw - Hex Head
15120	Bracket - Motor Mounting
40392	. Drive Motor - 115 V. 50/60 Hz
16052	Blushing
17797	Bracket - Switch Mounting
12624	. Screw - Pan Head

3900 Lower Drive Motor Assembly -115 V System #4-

10302	Insulator - Switch
10872	Screw - Hex Head
11080	Screw - Flat Head
10218	Switch
10300	Screw - Hex Head
11805	Screw - Pan Head
40392	Drive Motor - 115V. 50/60 Hz
17797	Bracket - Switch Mounting
16086	Bracket - Motor Mounting
	5

60131-10 3900 Upper Seal Kit:

10368	Spacer
10369	Spacer
11720-02	Seal, 1-1/2-inch, Silicone

60132-10 3900 Lower Seal Kit:

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41534..... Seal, 3900, 558 Bypass
16069..... Spacer, 3900
16070..... Spacer, 3900
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60038

60058-01

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Safety Brine Valve, 2350:
60028-30 ..... Float Assembly, White
60009-00 ..... #900 Air Check, Less Fittings
18602..... Kit, Fitting, 1700 Brine, 900 Air Check
18603...... Kit, Fitting, 1700 Brine, 2350 Safety
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61417	Adapter Assy, Side Mount, 3900:
18584-02	Adapter, 3900 Side Mount
16257	Segment, Flange
11238	Screw, Hex, 5/16-18 x 1, 18-8 Stainless
	Steel
16345	O-ring, 362
16800	O-ring, 238
11533	Plug. Pipe 1/4-inch

60150-3150 SVO, Assembly, 3150/3900 Drain Line Flow Controls (DLFC):

60711-00	2-inch	NPT. Less BTTNS. w/2 Holes
60711-000	2-inch	NPT. Less BTTNS. w/3 Holes
60711-01	2-inch	NPT. Less BTTNS. w/1 Hole
60711-20	2-inch	NPT. 20 apm
60711-25	2-inch	NPT. 25 gpm. Brass
60711-30	2-inch	NPT. 30 gpm
60711-35	2-inch	NPT. 35 gpm
60711-40	2-inch	NPT 40 gpm
60711-45	2-inch	NPT 45 gpm
60711-50	2-inch	NPT 50 gpm
60711-55	2-inch	NPT 55 gpm
60711-60	2-inch	NPT 60 gpm
60711-65	2-inch	NPT 65 gpm
60711-70	2-inch	NPT 70 apm
60711-75	2-inch	NPT 75 gpm
60711-80	2-inch	NPT 80 apm
60711-85	2-inch	NPT 85 gpm
60711-90	2-inch	NPT 90 apm
60711-95	2-inch	NPT 95 gpm
60711-100	2-inch	NPT 100 anm
60812-30	2-inch	BSP/ Metric 30 apm
60812-35	2-inch	BSP/ Metric, 35 apm
60812-65	2-inch	BSP/ Metric, 65 gpm
60812-50	2-inch	BSP/ Metric, 50 gpm
60812-55	2-inch	BSP/ Metric, 55 gpm
60812-70	2-inch	BSP/ Metric, 70 gpm
60812-75	2-inch	BSP/ Metric, 75 gpm
60012 70	2 inch	BSP/ Metric, 70 gpm
60012-00	2-inch	BSP/ Metric 90 anm
60012-70	2-inch	BSP/ Metric, 76 gpm
40812-70	2-inch	BSP/ Metric 100 apm
00012-100	ZINCH	DOLT MELLIC, 100 YPHI

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