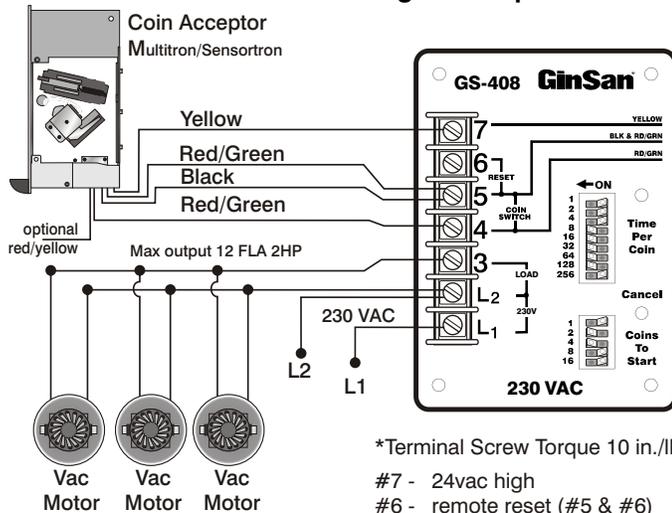


## GS-408 Timer Accumulating Wiring Instructions & Technical Information on Vacuum Applications 230 Volts

### GS-408 Timer Wiring Hook-Up



\*Terminal Screw Torque 10 in./lbs.

- #7 - 24vac high
- #6 - remote reset (#5 & #6)
- #5 - 24vac low
- #4 - coin switch
- #3 - 230vac load 12FLA 2HP
- #2 - 230vac
- #1 - 230vac

\*Hook up wire must be min. 60°C

### Setting the COIN to START Switch

The *Coins to Start* is determined by adding the total number of switches in the "On" position.

**Example:** 1+2 = 3 coins to start



### Starting the Timer

Jump a wire between terminals #4 and #5. A count will register in the timer for every jump, which is the same as putting coins in the coin acceptor

### If Timer Fails to Start

Disconnect the switch wire on terminal #5 and repeat starting procedure.

**If timer starts at this point, the trouble may be...**

1. A bad coin switch or acceptor.
2. Broken wire or bad connection.
3. Wires shorted between terminals #4 and #5 or shorted between #5 and #6.

### Timer Starts on One Less Coin than Setting

Coin switch wired wrong (should be wired to normally open terminal & common terminal).

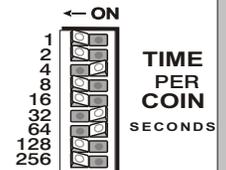
### Setting the TIME PER COIN Switch

Determine amount of coins to start the timer.

**Example:** 3 coins to start

Convert time desired to seconds.

**Example:** 5 min. = 300 seconds



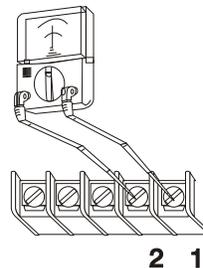
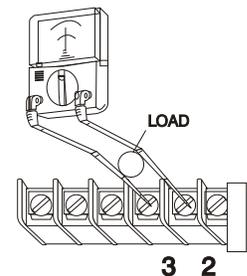
Divide the total time (seconds) by the coins to start the timer.

**Example:** 300 sec. / 3 = 100 seconds per coin

The *Time Per Coin* is determined by adding the total seconds of the switches in the "On" position. If for instance, the desired time is 100 seconds.

### Checking Power Out to Motors

A load of no less than .5 amps has to be hooked across terminals #2 and #3, to indicate time turning on. Without a load on the timer, it may not turn on or shut off. A volt meter across terminals #2 and #3 will indicate timer turning on and read output voltage. Check amp draw of motors using a clamp-on type amp meter.

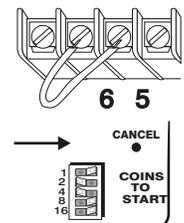


### Checking Power to Timer

Using a volt meter across terminals 1 and 2 will indicate incoming voltage.

### Stopping the Timer

Use a jumper wire and touch across terminals #5 and #6. Or Press the Cancel button.



### If Timer will Not Stop

All time switches are in the off position.