



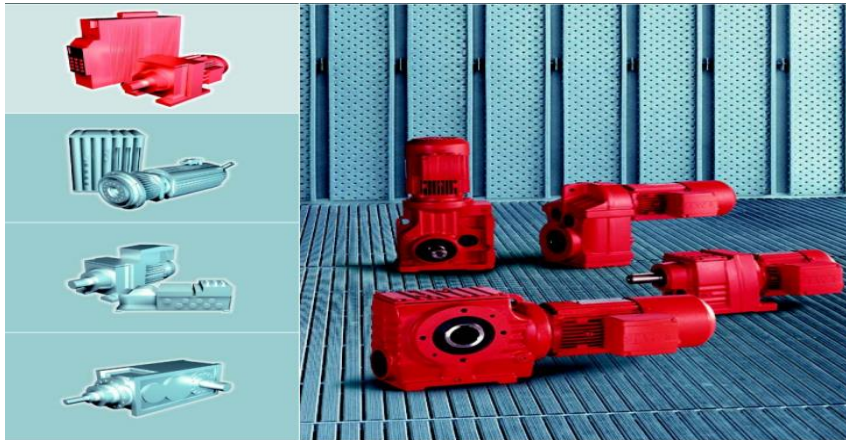
April 1, 2020

Sew Eurodrive Gearbox Oil Maintenance

Belt drive systems incorporate a SEW Eurodrive gear box system that translates the electric motor power to extreme torque used to drive the belt conveyor. The gear box comes pre-filled with oil however we always suggest double checking to ensure the gear box has been filled.

The oil in the gear box should be changed every 6 months to 1 year depending on wash volume. You should be using [Shell Omala S2 GX 220](#).

Any abnormal pulsating of the belt, or abnormal noise from the drive end section would suggest checking the oil level or changing the oil in the gearbox.



Note: Please Refer to Sew Eurodrive Manual for additional instructions.

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