**Maintenance - Airlift Door XRS Roll up Door**

**Weekly Maintenance:**

**Safety Eyes Inspection:**  
Operate motor with open and close buttons. Test photo eyes by obstructing the photo eyes when the door is closing to see if the door reverses instantly upon obstruction. Do not stand under the door while performing this step. Test eyes quarterly. Refer to the troubleshooting area of this manual or consult your service provider if eyes are not working properly.

**Quarterly (Every 3 months) Maintenance:**

**Grease Zerk Bearings:**  
Grease all Zerk bearings located on the shaftline with lithium grease. Use a grease gun and attach to the Zerk and pump with grease until the grease begins to push through the bearing. Perform this step quarterly to ensure proper lubrication and operation of the shaftline.

**Weather-strip Inspection:**  
Check all brush seal or vinyl seal on the vertical tracks. Note: The seals are on the inside and outside of the door. Check for any missing or damaged portions and anything that would allow air gaps. Any damaged portions should be replaced. Check top rubber seal along the door to make sure it is not falling out and is still sealing against the vinyl of the door. Weather-strip should be inspected quarterly.

**Cleaning:**  
Clean all vinyl sections of the door to eliminate buildup of chemical, water spots, mold, and mildew. To clean spray entire door with a mild soap or Airlift vinyl cleaner (part number D24R1007). Use a sponge or soft cloth to wash the door. Spray with high pressure rinse to remove all soap and chemical from the door. This step should be performed quarterly or as needed.